

AP242 ed2

Electrical Wire Harness (EWS)

Tutorial – Slides

part 1

Lothar Klein, LKSoftWare GmbH

Sophie HERAIL, CIMPA S.A.S.

This document is based on material provided in the document
AP242_Electrical_Harness_Tutorial_XML.pdf

Version 2.1; 2020-11-16

General

- This document is based on ISO/IS 10303-242:2020 (2nd edition) – and incorporates changes of the upcoming amendment
- This document focuses on XML implementations based on the AP242 ed2 Domain Model (DO-Model).
Note: Electrical wire harness can also be implemented using the MIM (Modular Integrated Model) of AP242 ed2
- All provided files will be made available on <https://www.cax-if.org/>
- This tutorial is an extension of the:
 Recommended Practices for AP242 Business Object Model
 XML Assembly Structure (RECPRAC)
 Release 2.1; 2019-12-20; on: www-cax-if.org
Please refer to that document for all general concepts.
Note that release 2.1 is based on the first edition AP242 (technical corrigendum).
Relevant changes for 2nd edition are indicated here.
- This document covers only the specific extensions of AP242 ed2 for the purpose of electrical wire harness (EWH)
- The EWH Domain Model covers also general electrical systems and so can be used to describe electrical installations for e.g. machines or in buildings

XML File Format, XML Schema

- Every AP242 XML file has to call out the XML-Schema of AP242. For the 2nd edition of AP242 this is defined as a DomainModel in the 1st edition of part ISO/TS 10303-4442.
- The “Unit of serialization” (Uos) element is the top most element that encloses all needed schema definitions
- All the application objects (AO, entities) not being declared as contained in any other AO are defined as a subtype of cmn:BaseRootObject and show up within the cmn:DataContainer
- Example:

```
<?xml version="1.0" encoding="UTF-8"?>
<n0:Uos
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:cmn="http://standards.iso.org/iso/ts/10303/-3000/-ed-1/tech/xml-schema/common"
  xmlns:n0="http://standards.iso.org/iso/ts/10303/-4442/-ed-1/tech/xml-schema/domain_model"
  xsi:schemaLocation="http://standards.iso.org/iso/ts/10303/-4442/-ed-1/tech/xml-schema/domain_model
    DomainModel.xsd">
  <Header>
  </Header>
  <DataContainer xsi:type="n0:AP242DataContainer">
    <!-- DATA -->
  </DataContainer>
</n0:Uos>
```

Part, general

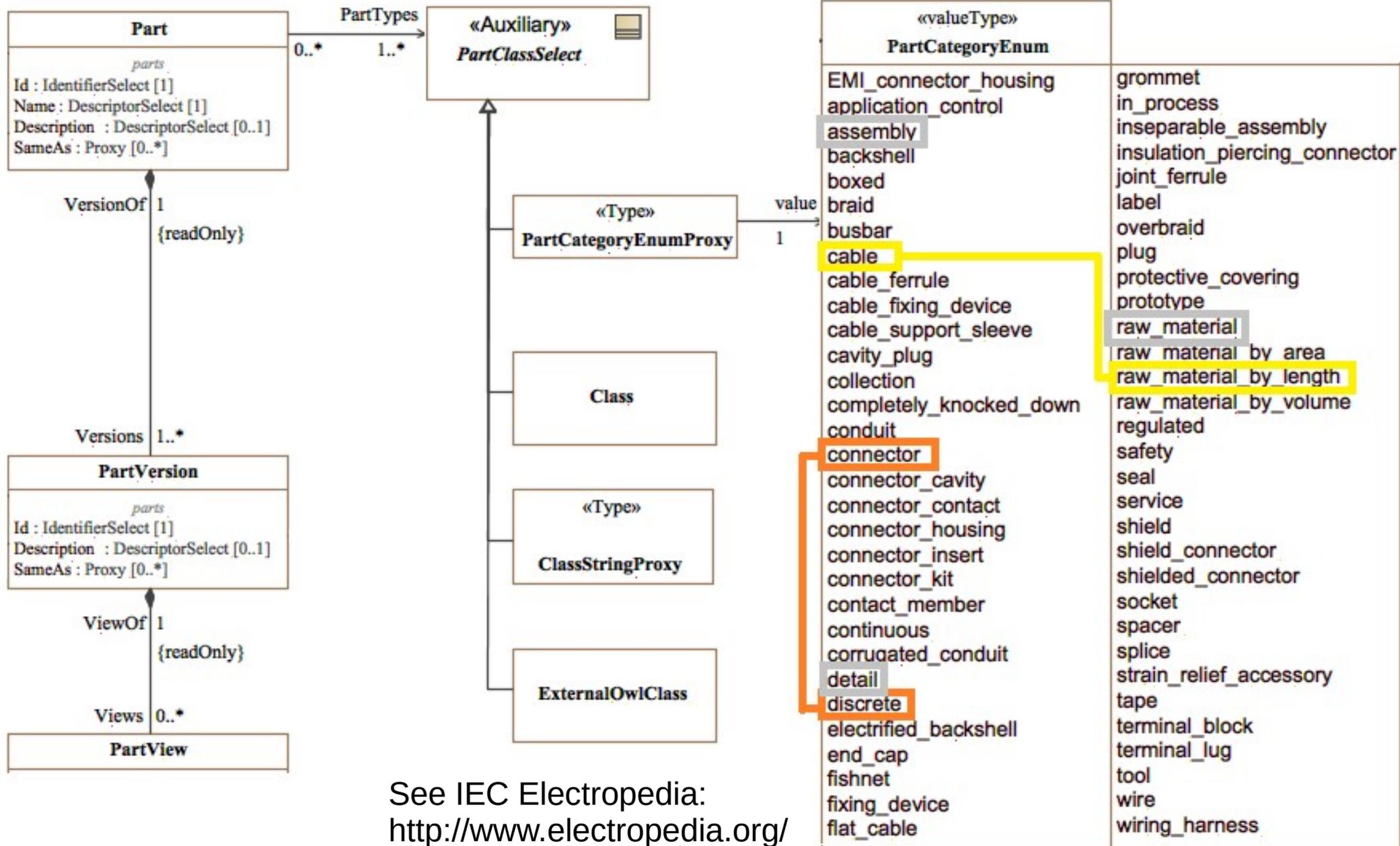
- For the purpose of RECPRAC the representation of a `Part` and a `PartVersion` may just look like this:

```
<Part uid="p--0000000017D374A0">
  <Id>
    <Identifier
      uid="pid--0000000017D374A0--id1"
      id="as1"
      idRoleRef=",,r1--ii"
      idContextRef="o--000000178"/>
    </Id>
  <Name>
    <CharacterString>as1</CharacterString>
  </Name>
  ...
  <Versions>
    <PartVersion uid="pv--0000000017D374A0--id1">
      ...
      <Id id="A.1"/>
      ...
    </PartVersion>
    ...
  </Versions>
</Part>
```

This is not sufficient for an EWH converter as raw materials (cables, wires ...) require different handling than other electrical relevant parts (connector, contact, terminal) and other non electrical components.

Domain Model: *Part*, *PartVersion*

- The traditional part categories “detail”, “assembly”, “raw_material” are not sufficient for EWH
- New categories on the nature of a part (cable, connector) and how it can be used in an assembly (discrete, raw_material_by_length) are added



See IEC Electropedia:
<http://www.electropedia.org/>

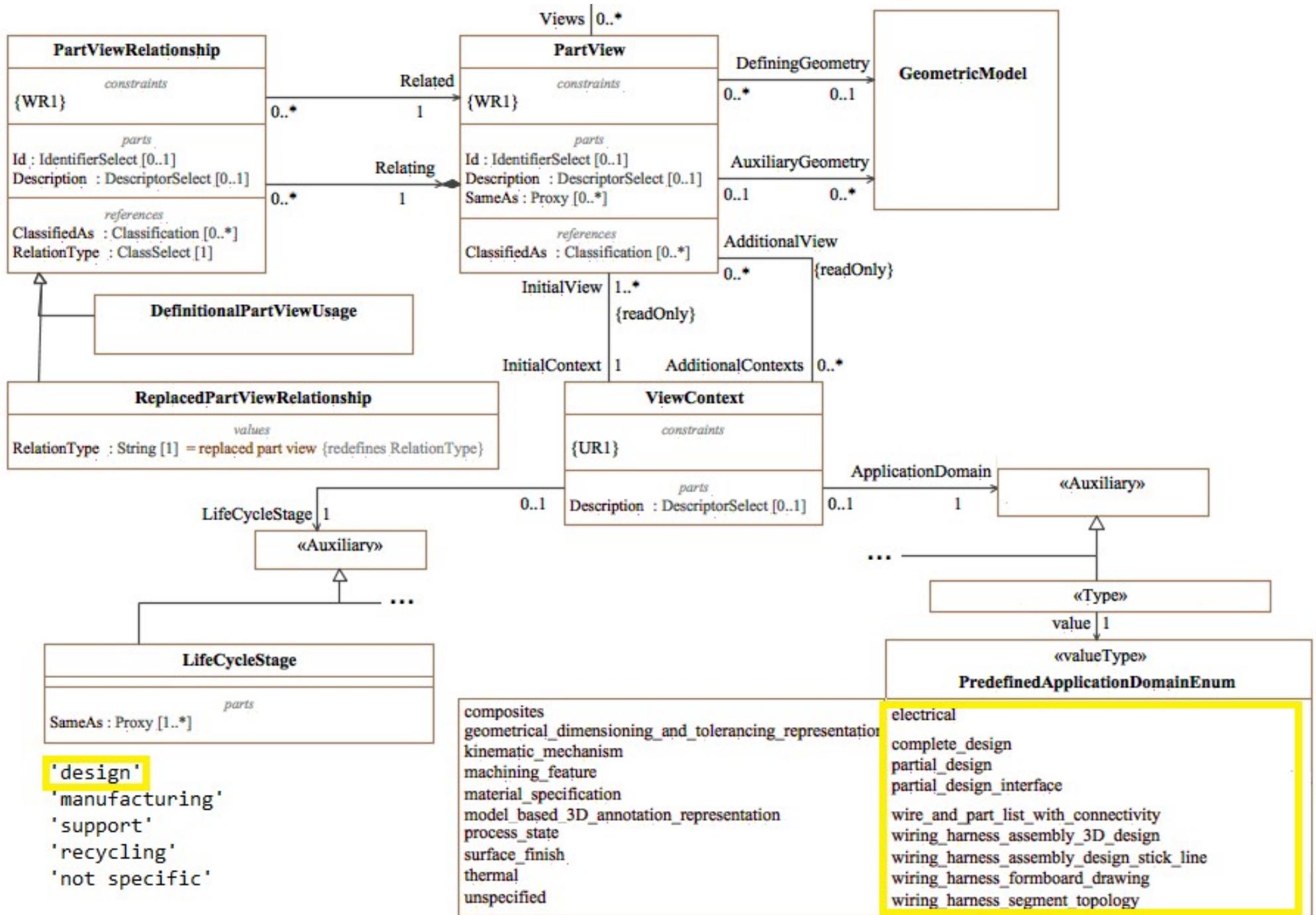
Example: Electrical Wire Harness Part

- The part has categories “wire” and “raw_material_by_length”. So a converter importing this file knows
 - The part is a wire (in the meaning of Electropedia. IEC 60050-151)
 - The part can only be “used” in some specified lengths

```
<Part uid="_101000">
  <Id id="04034-22-9"/>
  <Name>
    ..... <CharacterString>WIRE,ELEC,COMP,SNGL CONDUCTOR,150 DEG C</CharacterString>
  </Name>
  <PartTypes>
    ..... <PartCategoryEnum>wire</PartCategoryEnum>
    ..... <PartCategoryEnum>raw_material_by_length</PartCategoryEnum>
  </PartTypes>
  <Versions>
    ..... <PartVersion uid="_101001">
      ..... <Id id="Version 1"/>
      ..... <Views>
      ..... </Views>
    ..... </PartVersion>
  </Versions>
</Part>
```

Domain Model: PartView, ViewContext

New ApplicationDomains for EWH



Example: Part/PartVersion with a WiringHarnessAssemblyDesign View

```
<Part uid="_311000"> <!-- Part_H1 -->
  <Id id="Part_H1"/>
  <Name>
    <CharacterString>Electrical Harness example 1</CharacterString>
  </Name>
  <PartTypes>
    <PartCategoryEnum>wiring_harness</PartCategoryEnum>
  </PartTypes>
  <Versions>
    <PartVersion uid="_311001">
      <Id></Id>
      <Views>
        <PartView xsi:type="n0:WiringHarnessAssemblyDesign" uid="_311002">
          <AdditionalContexts>
            <ViewContext uidRef="_100104"/>
            <ViewContext uidRef="_100105"/>
          </AdditionalContexts>
          <InitialContext uidRef="_100102"/>
          ...
        </PartView>
      </Views>
    </PartVersion>
  </Versions>
</Part>
```

Example: *ViewContexts*

InitialContext

```
<ViewContext uid="_100102">
  <ApplicationDomain>
    <PredefinedApplicationDomainEnum>electrical</PredefinedApplicationDomainEnum>
  </ApplicationDomain>
  <LifecycleStage>
    <ProxyString>design</ProxyString>
  </LifecycleStage>
</ViewContext>
```

AdditionalContexts

```
<ViewContext uid="_100104">
  <ApplicationDomain>
    <PredefinedApplicationDomainEnum>wiring_harness_segment_topology</PredefinedApplicationDomainEnum>
  </ApplicationDomain>
  <LifecycleStage>
    <ProxyString>design</ProxyString>
  </LifecycleStage>
</ViewContext>
<ViewContext uid="_100105">
  <ApplicationDomain>
    <PredefinedApplicationDomainEnum>wire_and_part_list_with_connectivity</PredefinedApplicationDomainEnum>
  </ApplicationDomain>
  <LifecycleStage>
    <ProxyString>design</ProxyString>
  </LifecycleStage>
</ViewContext>
```

Example: ApplicationDomain *wiring_harness_segment_topology*

- consists of harness segments and nodes in a topological defined arrangement
- consists of all the connectors and splices
- consists of special partial coatings, shields, fixture places ...
- no 2D or 3D geometry, no wires & cables, no connectivity



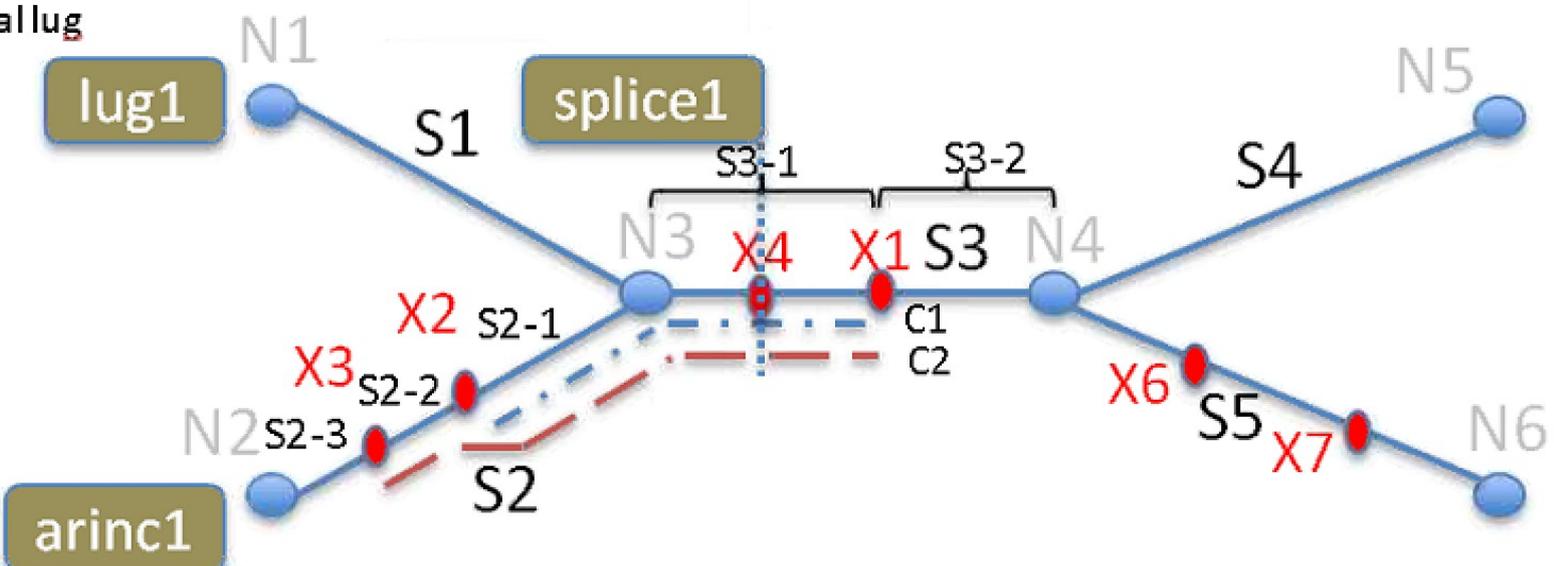
Terminal lug

H1

phone1



Phone connector (6,35mm)



arinc1
Connector with inserts +
backshell with EMI
(ARINC600)

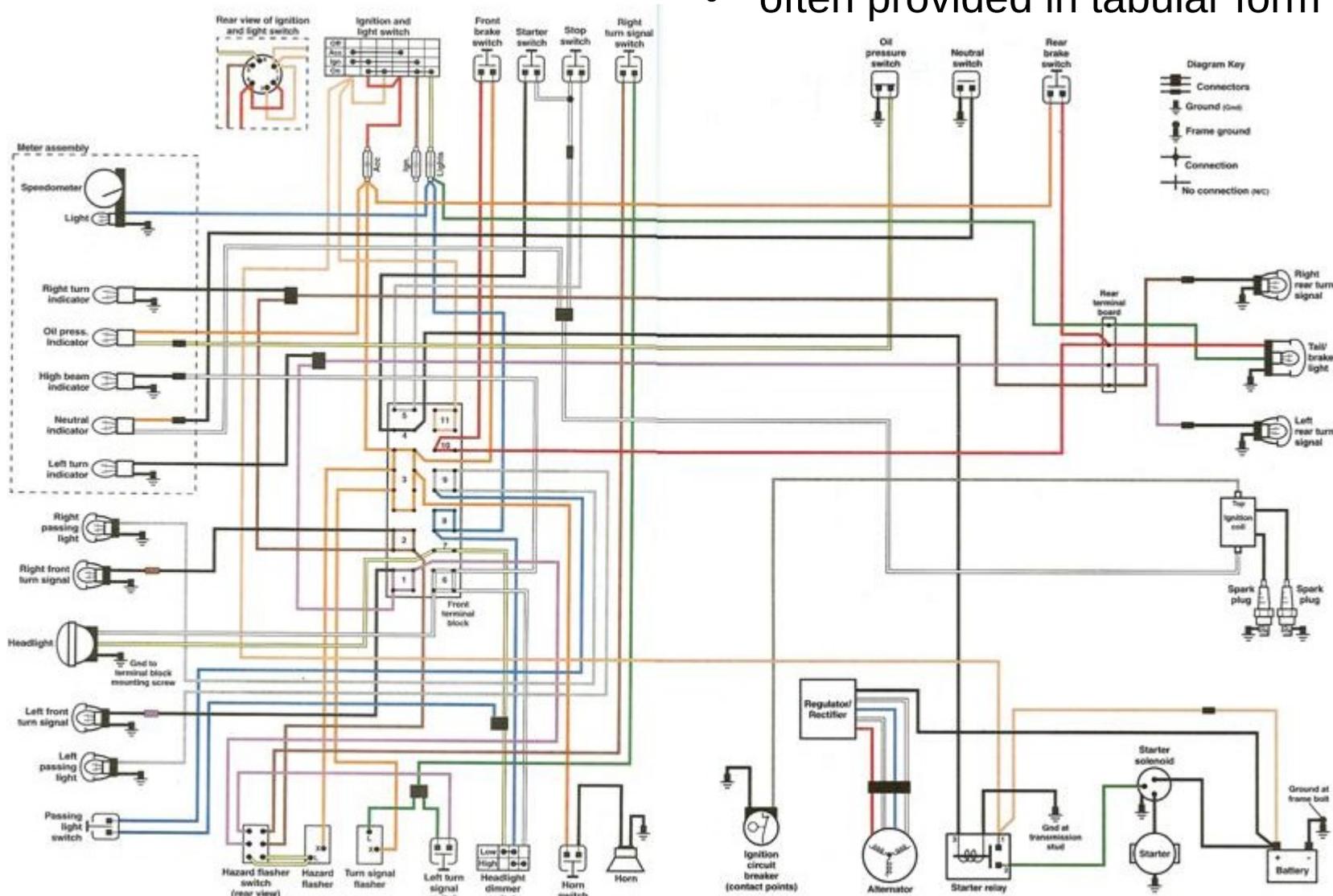
dsub1

DSUB9



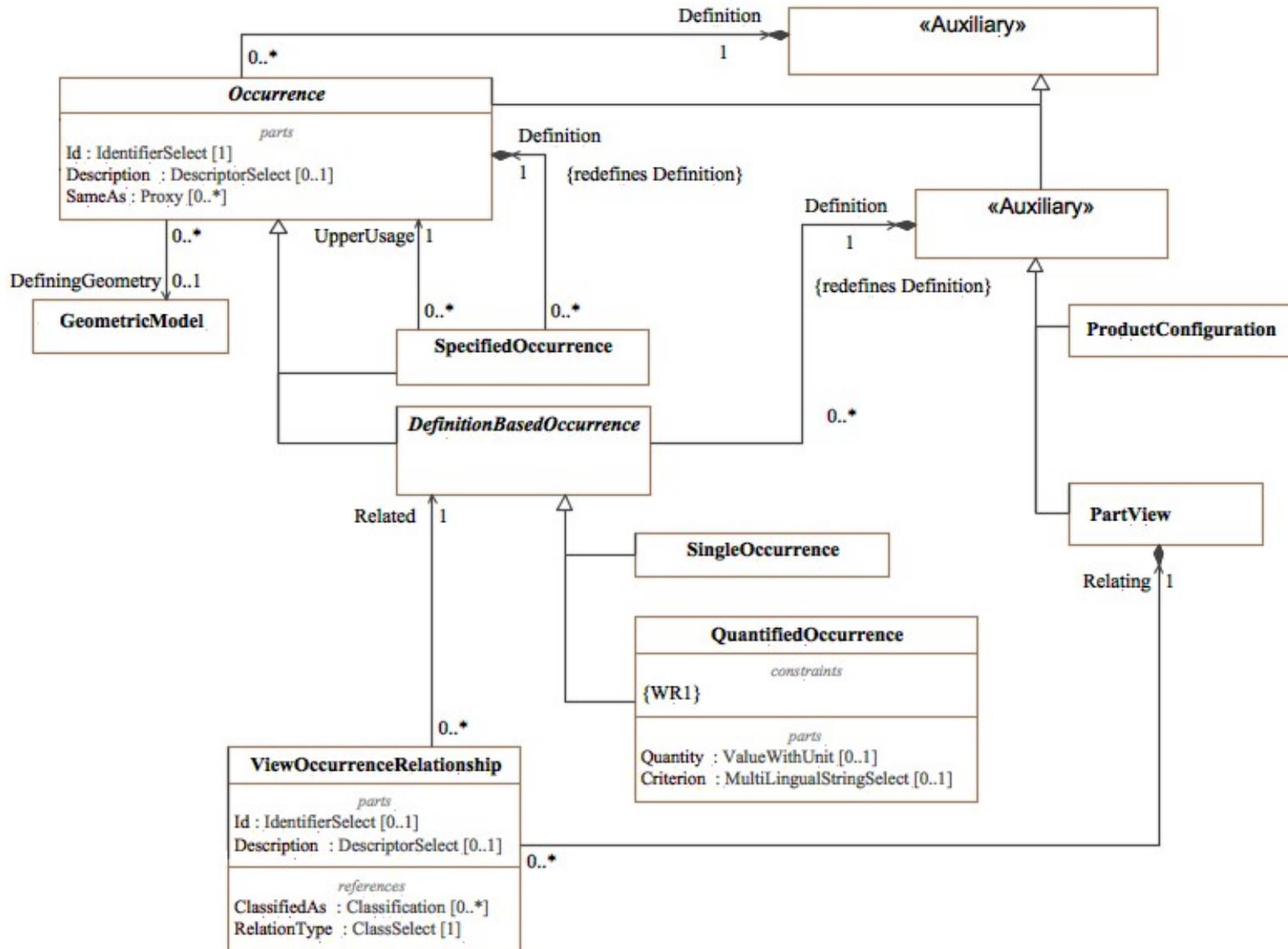
Example: ApplicationDomain *wire_and_part_list_with_connectivity*

- captures the connectivity information in a schematics diagram, which wires and connector/device terminals are connected, but not the lines & symbols the diagram is made of
- no information which wires are bundled together into a harness segment
 - often provided in tabular form



Domain Model: Occurrence

- An Occurrence is a member of a product structure that is defined either by a PartView, a ProductConfiguration or indirectly by another Occurrence
- An Occurrence is either a SingleO..., a QuantifiedO..., or a SpecifiedO.... (for hierachy)



Example: *SingleOccurrence*

- Definition of a discrete part that is categorized as terminal lug with two occurrences, “lug3” and “lug4”

```
<Part uid="_103000">
  <Id id="MS5036-153"/>
  <Name> ... </Name>
  <PartTypes>
    <PartCategoryEnum>discrete</PartCategoryEnum>
    <PartCategoryEnum>terminal_lug</PartCategoryEnum>
  </PartTypes>
  <Versions>
    <PartVersion uid="_103001">
      <Id id="Version 1"/>
      <Views>
        <PartView uid="_103002">
          <DefiningGeometry uidRef="_103090"/>
          <InitialContext uidRef="_100102"/>
          <Occurrence xsi:type="n0:SingleOccurrence" uid="_203205">
            <Id id="lug3"/>
          </Occurrence>
          <Occurrence xsi:type="n0:SingleOccurrence" uid="_203305">
            <Id id="lug4"/>
          </Occurrence>
        </PartView>
      </Views>
    </PartVersion>
  </Versions>
</Part>
```



Example: *QuantifiedOccurrence*

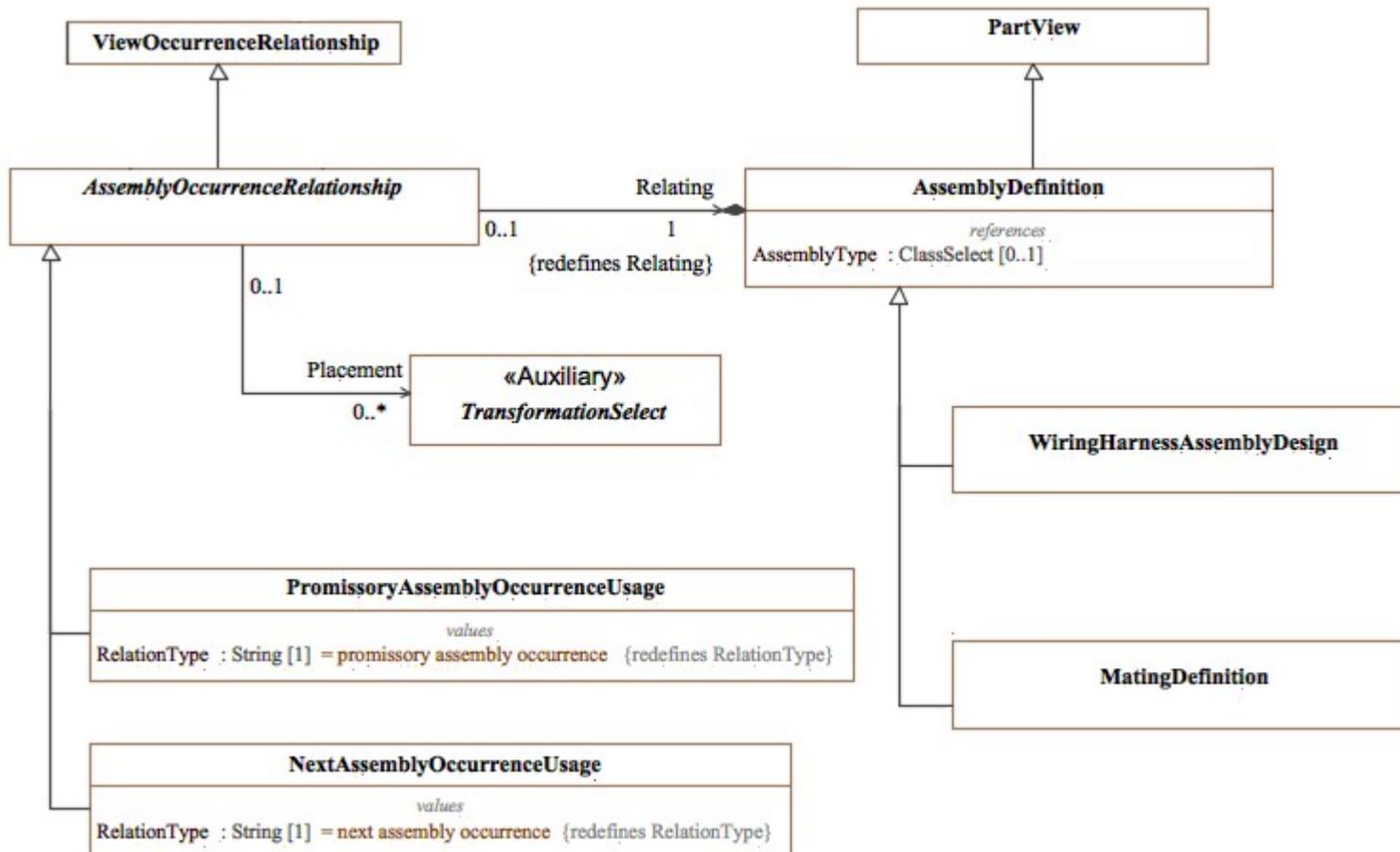
- A raw material part that is measured by length and categorized as “protective covering”
- The QuantifiedOccurrence “wrap1” of this part has a value of “1.75”, the reference length unit is metre

```
<Part uid="_121000">
  <Id id="SPW-500SP-BK"/>
  <Name> ... </Name>
  <PartTypes>
    <PartCategoryEnum>raw_material_by_length</PartCategoryEnum>
    <PartCategoryEnum>protective_covering</PartCategoryEnum>
  </PartTypes>
  <Versions>
    <PartVersion uid="_121001">
      <Id id="Version 1"/>
      <Views>
        <PartView uid="_121002">
          <InitialContext uidRef="_100102"/>
          <Occurrence xsi:type="n0:QuantifiedOccurrence" uid="_221005">
            <Id id="wrap1"/>
            <Quantity xsi:type="n0:NumericalValue" uid="_221007">
              <Unit uidRef="_100301"/>
              <ValueComponent>1.75</ValueComponent>
            </Quantity>
          </Occurrence>
        </PartView>
      </Views>
    </PartVersion>
  </Versions>
</Part>
```



Domain Model: *AssemblyDefinition*

- An *AssemblyDefinition* is a type of *PartView* that contains *Occurrences* (single or quantified) through either
 - *NextAssemblyOccurrenceUsage* (default) or
 - *PromissoryAssemblyOccurrenceUsage* (special, e.g. “Poke Home”)
- Focus for this tutorial is subtype *WiringHarnessAssemblyDesign*



Example: Simple/Flat Assembly Structure

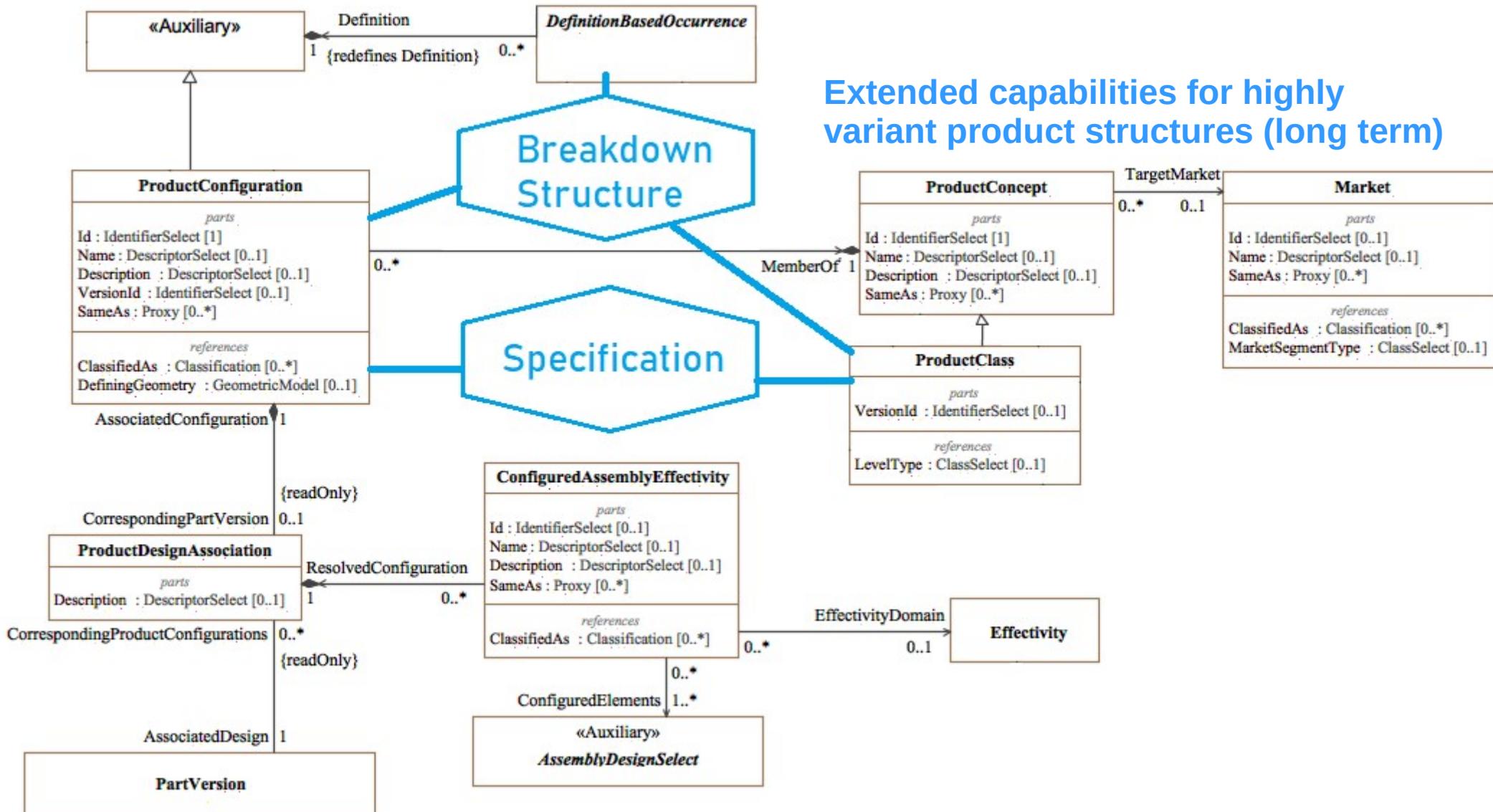
- The *QuantifiedOccurrence* “wrap1” and the *SingleOccurrences* “lug3” and “lug4” become members of the “Part_H1” assembly that is a *WiringHarnessAssemblyDesign*

```
<Part uid="_311000">
  <Id id="Part_H1"/>
  ...
  <Versions>
    <PartVersion uid="_311001">
      ...
      <Views>
        <PartView xsi:type="n0:WiringHarnessAssemblyDesign" uid="_311002">
          ...
          <ViewOccurrenceRelationship uid="_315032" xsi:type="n0:NextAssemblyOccurrenceUsage">
            <Related uidRef="_221005"/> <!-- wrap1 -->
            ...
          </ViewOccurrenceRelationship>
          <ViewOccurrenceRelationship uid="_315047" xsi:type="n0:NextAssemblyOccurrenceUsage">
            <Related uidRef="_203205"/> <!-- lug3 -->
            ...
          </ViewOccurrenceRelationship>
          <ViewOccurrenceRelationship uid="_315048" xsi:type="n0:NextAssemblyOccurrenceUsage">
            <Related uidRef="_203305"/> <!-- lug4 -->
            ...
          </ViewOccurrenceRelationship>
          ...
        </PartView>
      </Views>
    </PartVersion>
  </Versions>
</Part>
```

Domain Model: *ProductConfiguration*

- An *Occurrence* can also be defined by a *ProductConfiguration* that is a member of a *ProductConcept/ProductClass*. This shall be used when a generic product is used without having a particular Part-Number (near term)
- *ProductConfiguration* & *ProductDesignAssociation* are also used for variant product structures together with *ConfiguredAssemblyEffectivity* (mid term)

Extended capabilities for highly variant product structures (long term)



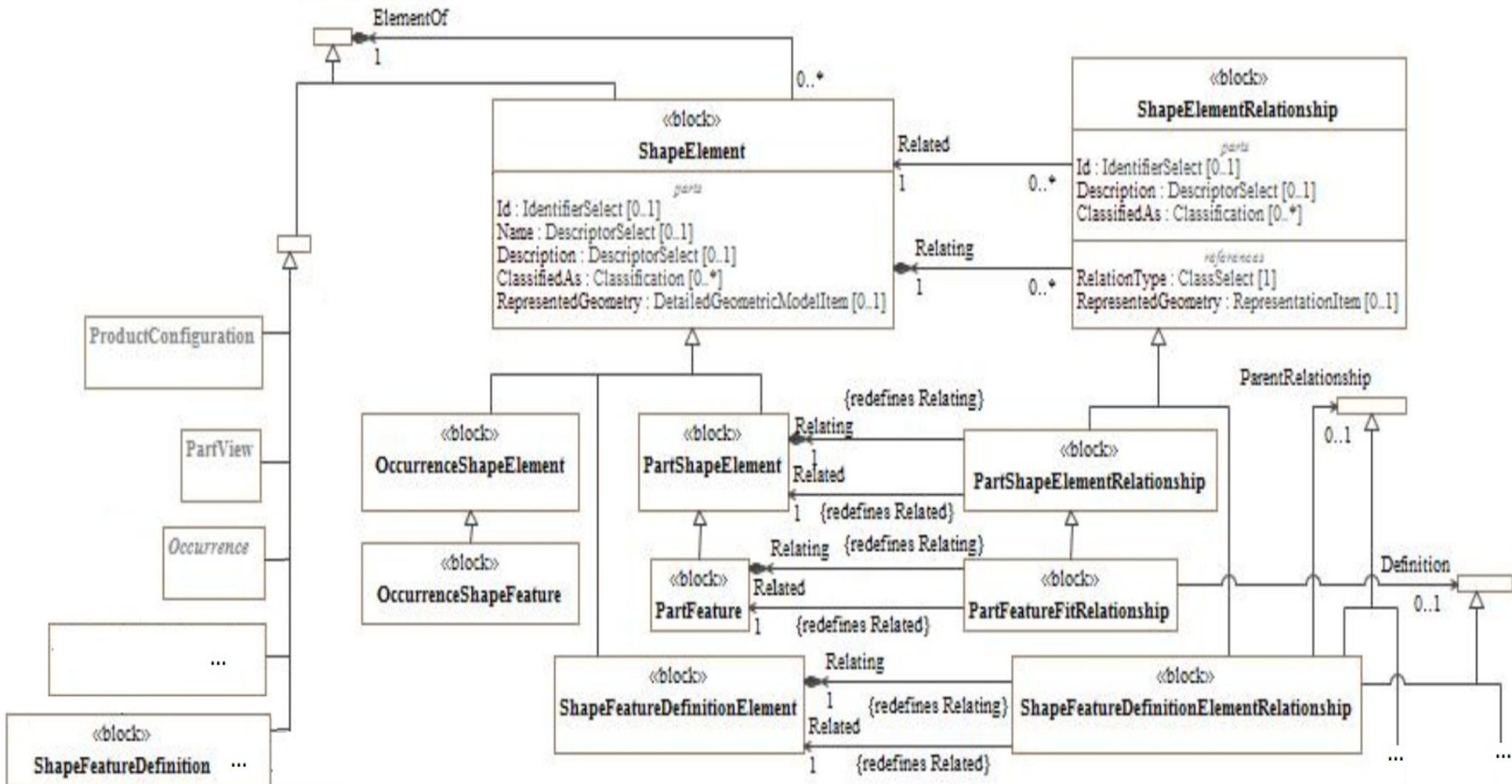
Example: *SingleOccurrence* defined by a *ProductConfiguration*

- A *SingleOccurrence* “battery1” for a standard battery without knowing a particular part number.

```
<ProductConcept xsi:type="n0:ProductClass" uid="_124000">
  <ClassifiedAs>
  | <Classification uidRef="_100505"/>
  </ClassifiedAs>
  <Id id="Battery-Std"/>
  <Name>
  | <CharacterString>Standard Battery</CharacterString>
  </Name>
  <ProductConfiguration uid="_124001">
  | <Id id="Battery-Std"/>
  | <Name>
  | | <CharacterString>Battery,12V,100Ah</CharacterString>
  | </Name>
  | <Occurrence xsi:type="n0:SingleOccurrence" uid="_224100">
  | | <Id id="battery1"/>
  | | ...
  | </Occurrence>
  | ....
  </ProductConfiguration>
</ProductConcept>
```

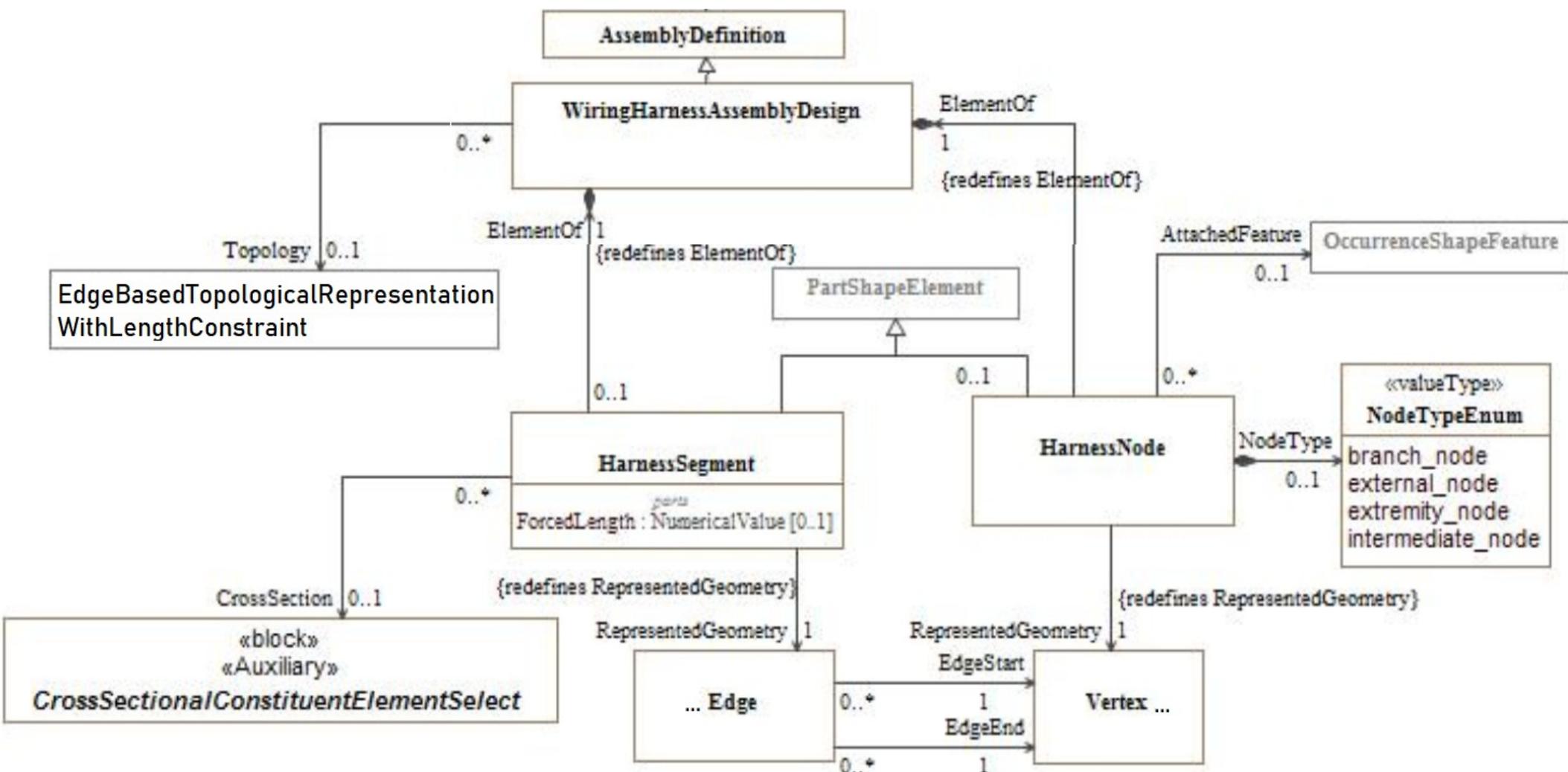
Domain Model: *ShapeElement*

- A *ShapeElement* is the identification of an element of the shape of a *ProductConfiguration*, *PartView*, *Occurrence*, *ShapeFeatureDefinition* or of another *ShapeElement* or ...
- some subtypes of *ShapeElement* might be defined by a *ShapeFeatureDefinition* or another *ShapeElement*
- A *XxxFeature* is a “definitional” *ShapeElement* that is visible/reachable from the outside
- There are many subtypes of *ShapeElement* including terminals (pins), joins, nets ...



Domain Model: *WiringHarnessAssemblyDesign*

- A *WiringHarnessAssemblyDesign* is an electrical assembly with a topological representation defined by a *EdgeBasedTopologicalRepresentationWithLengthConstraint*
- *PartShapeElements* of type *HarnessSegment* and *HarnessNode* of an EWH are represented by subtypes of the topological elements *Edge* and *Vertex* respectively
- An *OccurrenceShapeFeature* (e.g. of a connector Occurrence) can be attached to a *HarnessNode*
- The detailed arrangement of the wires, cables, coverings ... in a *HarnessSegment* can be defined by a *CrossSectionalConstituentElementSelect*



Example: *WiringHarnessAssemblyDesign* with *Topology*, *HarnessSegment* and *HarnessNode*

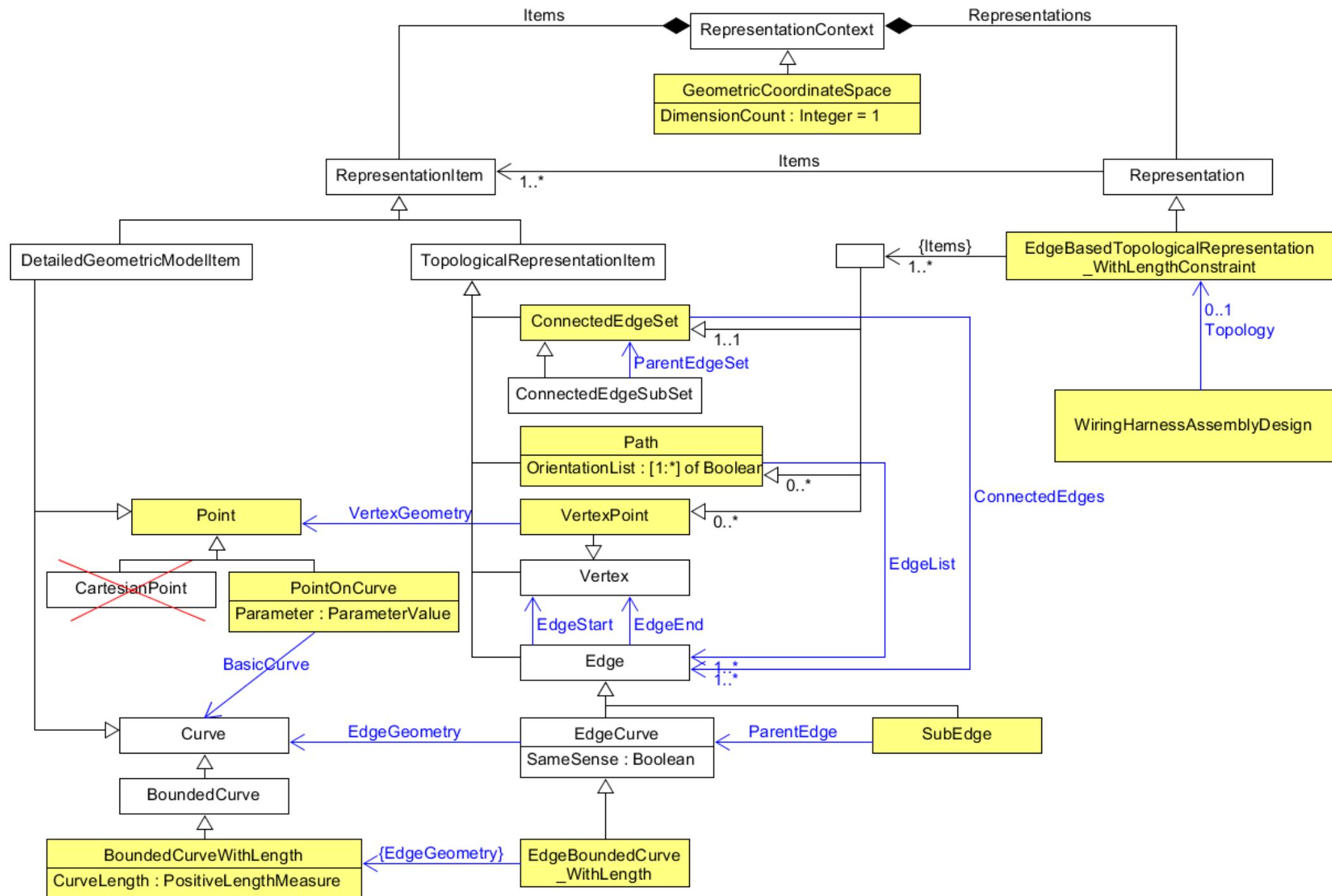
```
<Part uid="_31100">
  <Id id="Part_H1"/>
  ...
  <Versions>
    <PartVersion uid="_311001">
      <Id/>
      <Views>
        <PartView xsi:type="n0:WiringHarnessAssemblyDesign" uid="_311002">
          ...
          <!--HarnessSegment S2-2-->
          <ShapeElement xsi:type="n0:HarnessSegment" uid="_314001">
            <ClassifiedAs>
              <Classification uidRef="_100506"/>
            </ClassifiedAs>
            <RepresentedGeometry uidRef="_321032"/>
            <CrossSection uidRef="_313007"/> <!-- heatshrink1 on braid1 ... -->
          </ShapeElement>
          ...
          <!--HarnessNode N1-->
          <ShapeElement xsi:type="n0:HarnessNode" uid="_314011">
            <RepresentedGeometry uidRef="_321041"/>
            <AttachedFeature uidRef="_203008"/> <!--lug1/Internal-->
            <NodeType>extremity_node</NodeType>
          </ShapeElement>
          ...
          <Topology uidRef="_321010" />
        </PartView>
      </Views>
    </PartVersion>
  </Versions>
</Part>
```

Changes on topology model for EWH

These changes on the published AP242 ed2 (2020) will be covered in an upcoming amendment:

- rename: ConnectedEdgeWithLengthSetRepresentation => EdgeBasedTopologicalRepresentationWithLengthConstraint
- use RepresentationContext subtype GeometricCoordinateSpace (as "1D")
- replace: EdgeWithLength => EdgeBoundedCurveWithLength + BoundedCurveWithLength
- replace: Vertex => VertexPoint + Point (not CartesianPoint)
- replace: VertexOnEdge => VertexPoint + PointOnCurve (by parameter on BoundedCurveWithLength)

EWH Topology Model (1)



EWH Topology Model (2)

- An *EdgeBasedTopologicalRepresentationWithLengthConstraint* requires a context that is a *GeometricCoordinateSpace*.
- *GeometricCoordinateSpace* requires to specify a *DimensionCount*. As 2 (=2D) and 3 (=3D) are not suitable and the value must be greater 0, we recommend to use the value 1. But it must be clear that this does NOT mean that this is a 1D geometric coordinate space. There are e.g. no *CartesianPoints* with a single coordinate value (x-axis).
- An *EdgeBasedTopologicalRepresentationWithLengthConstraint* requires exactly one *ConnectedEdgeSet*.
- The *ConnectedEdgeSet* might be *ConnectedEdgeSubSet* of another *ConnectedEdgeSet* of another *EdgeBasedTopologicalRepresentationWithLengthConstraint* of another *WiringHarnessAssemblyDesign*. This extended capability supports the split of big projects, but is out of scope of current tests.
- The connected *Edges* of a *ConnectedEdgeSet* must all be of type *EdgeBoundedCurveWithLength* or in the case of a *ConnectedEdgeSubSet* might also be of type *SubEdge*.
- An *EdgeBoundedCurveWithLength* refers to a *BoundedCurveWithLength* that is a curve where only the length is known, but not any *CartesianPoint* or *Direction*. The start- and end-point of the *BoundedCurveWithLength* is identified by the *VertexPoints* that are referenced as *EdgeStart* and *EdgePoint*. For an *EdgeBoundedCurveWithLength* the *VertexGeometry* must be just *Point*. Subtypes such as *CartesianPoint* or *PointOnCurve* are not allowed.
- Other than the single *ConnectedEdgeSet*, an *EdgeBasedTopologicalRepresentationWithLengthConstraint* might have additional items of type *Path* or *VertexPoint*,
 - these additional *Paths* and *VertexPoints* must all be in the domain of the *ConnectedEdgeSet*.
 - *Paths* are used to define the flexible geometry of *QuantifiedOccurrences* with length such as wires, cables and protections
 - additional *VertexPoints* are used to define the position of clamps and splices, Note that additional *VertexPoints* that are needed to define *SubEdges* that are used by *Paths* (e.g. for protections) do not need to be added as they are founded already through the included *Paths*.
 - additional *VertexPoints* must refer to *PointOnCurve* where the underlying curve is one of the *BoundedCurveWithLength*
 - *Paths* may be composed of complete *EdgeBoundedCurveWithLengths* or a parts of them by using *SubEdge*

Direction control of Edges and Paths

- the *VertexPoints* of an *EdgeBoundedCurveWithLength* corresponds to the start/end of the underlying *BoundedCurveWithLength* that are given through its parametric definition
- common *VertexPoints* of several *EdgeBoundedCurveWithLength* constrain the underlying *BoundedCurveWithLength* to start/end at exactly the same *Point*
- the *SameSense* attribute is used to align the direction of an edge with the underlying curve
- the *Orientations* attribute of a path is used to align the orientation of the *EdgeList* elements



Example: *ConnectedEdgeWithLengthSetRepresentation*

```
<RepresentationContext xsi:type="n0:GeometricCoordinateSpace" uid="_321000">
  <Id id="H1.x Harness topology context"/>
  <Units>
    <Unit uidRef="_100301"/>
  </Units>
  <Representations>
    <Representation xsi:type="n0:EdgeBasedTopologicalRepresentationWithLengthConstraint" uid="_321010">
      <Id id="Topological representation of H1 harness"/>
      <Items>
        <RepresentationItem uidRef="_321020"/>
        ...
      </Items>
    </Representation>
  </Representations>
  <Items>
    <RepresentationItem xsi:type="n0:ConnectedEdgeSet" uid="_321020">
      <ConnectedEdges>
        <Edge uidRef="_321021"/>
        ...
      </ConnectedEdges>
    </RepresentationItem>
    <RepresentationItem xsi:type="n0:EdgeBoundedCurveWithLength" uid="_321021">
      <Name>
        <CharacterString>S1</CharacterString>
      </Name>
      <EdgeEnd uidRef="_321041"/>
      <EdgeStart uidRef="_321043"/>
      <EdgeGeometry uidRef="_341021"/>
      <SameSense>true</SameSense>
    </RepresentationItem>
    <RepresentationItem xsi:type="n0:BoundedCurveWithLength" uid="_341021">
      <CurveLength>1.5</CurveLength>
    </RepresentationItem>
    ...
  </Items>
  <DimensionCount>1</DimensionCount>
</RepresentationContext>
```

- a *GeometricCoordinateSpace* with *DimensionCount* 1 contains all *RepresentationItems* and *Representations*
- the *EdgeBasedTopologicalRepresentationWithLengthConstraint* references a *ConnectedEdgeSet*
- ... and that references an *EdgeBoundedCurveWithLength*
- ... that references a *BoundedCurveWithLength* that has a length of 1.5 m
- *VertexPoints* not shown here

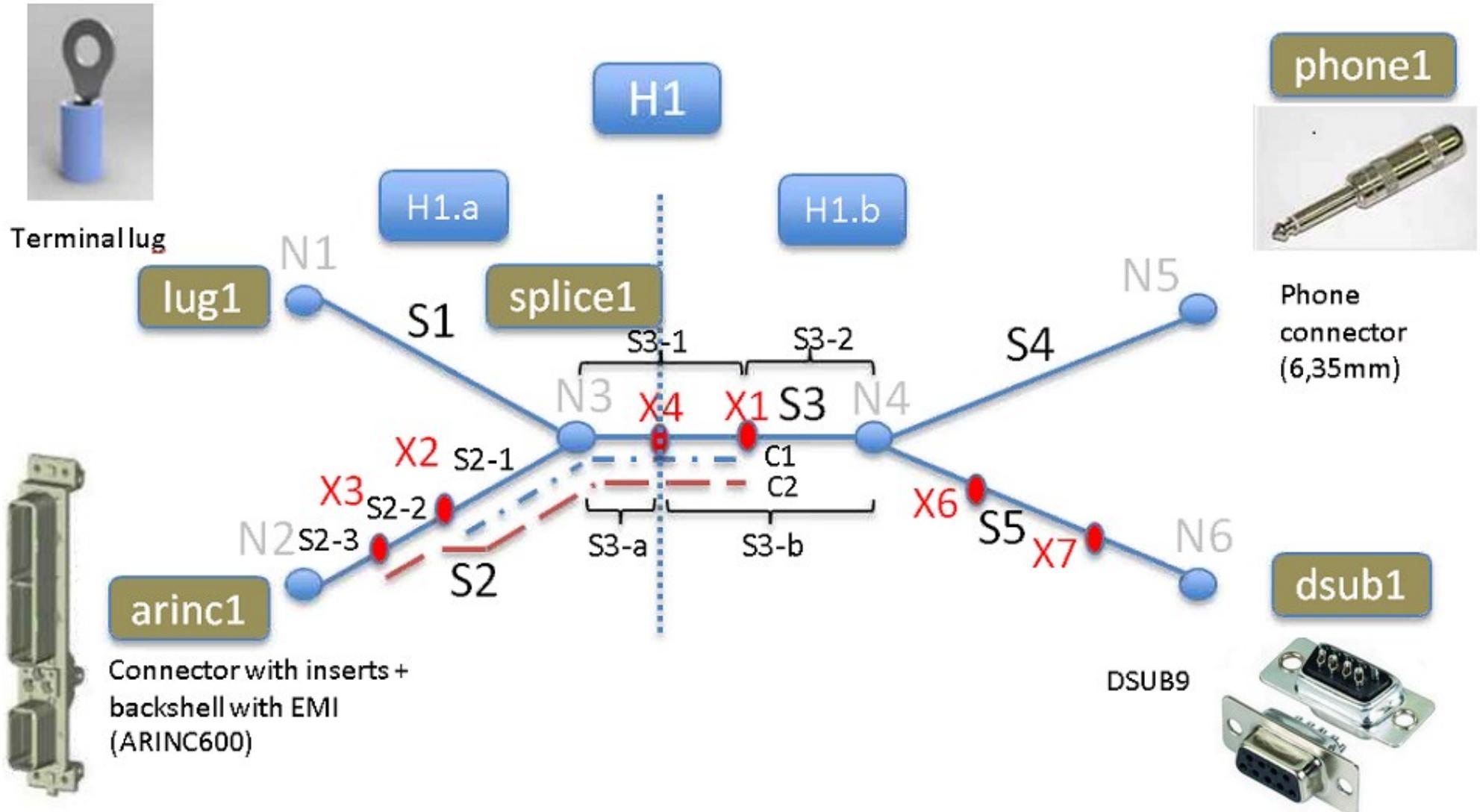
Example: Defining SubEdges

- A *SubEdge* references a *VertexPoint* whose geometry is defined by a *PointOnCurve* that is placed in 2m distance from the start of the underlying *BoundedCurveWithLength*
- Limitation: There is no way to define the distance from the end

```
<RepresentationItem xsi:type="n0:SubEdge" uid="_321034">
  <Name>
    <CharacterString>S3-1</CharacterString>
  </Name>
  <EdgeEnd uidRef="_321043"/>
  <EdgeStart uidRef="_321051"/>
  <ParentEdge uidRef="_321023"/>
</RepresentationItem>
...
<RepresentationItem xsi:type="n0:VertexPoint" uid="_321051">
  <Name>
    <CharacterString>X1</CharacterString>
  </Name>
  <VertexGeometry uidRef="_341051"/>
</RepresentationItem>
<RepresentationItem xsi:type="n0:PointOnCurve" uid="_341051">
  <BasicCurve uidRef="_341023"/>
  <Parameter>0.8</Parameter>
</RepresentationItem>
...
<RepresentationItem xsi:type="n0:BoundedCurveWithLength " uid="_341023">
  <CurveLength>2.0</CurveLength>
</RepresentationItem>
```

Example: H1 Topology with Sub Topologies H1.a and H1.b

- Main *EdgeBoundedCurveWithLength* & *HarnessSegment* S1 ... S5
- Main *VertexPoints/Point* & *HarnessNodes* N1 ... N6
- Additional *VertexPoints/PointOnCurve* X1 ... X7
- Additional *SubEdges* & *HarnessSegments* S2-1 ... S3-b



EWH topics for further trainings

- Hierarchical assemblies with SpecifiedOccurrence
- Terminals & Connectivity
the “CFI Five-Box Model for Electrical & Mechanical Connectivity / Joints”
- Electrical and mechanical assembly joints
- Multi-terminals and joints
- Assembly features & feature templates (e.g. cavity and contact types)
- Cross Section of Cables or Harness Segments
- Linking the centreline of a Cable- / WireOccurrence to a Path of the topological model
- Linking a specific AxisPlacement of a SingleOccurrence (e.g. a connector) to a Vertex of the topological model
- Linking 2D or 3D geometry models with the topological model
- Markers
- Use of private and public classification systems,
e.g. the IEC 61360 - Common Data Dictionary or eClass
- General Properties
- ...