



**Recommended Practices**  
for  
**Model Styling**  
**And Organization**

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**Contacts**

Jochen Boy  
ProSTEP iViP Association  
Dolivostraße 11  
64293 Darmstadt / Germany  
[jochen.boy@prostep.com](mailto:jochen.boy@prostep.com)

Phil Rosché  
PDES, Inc.  
5300 International Blvd.  
North Charleston, SC 29418 USA  
[phil.rosche@scra.org](mailto:phil.rosche@scra.org)

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## Document History

This document replaces the following CAx-IF Recommended Practices:

- Recommended Practices for Colors and Layers;  
published September 24, 2001
- Recommended Practices for Assembly Instance Styling; Release 1.0;  
published November 19, 2002
- Recommended Practices for Colors, Layers and Groups; Draft Release 1.1;  
published December 1, 2008

The current document covers the scope of the preceding ones, and adds new and updated concepts.

Revision	Date	Change
1.0	2011-05-23	Initial creation
1.1	2011-09-05	Update of Invisibility Definition
1.2	2011-12-15	Addition of Point Style & Point Color
1.3	2012-11-01	Replacement of Assembly Instance Styling Section
1.4	2014-01-23	Addition of Transparency

## 1 Introduction

This document describes the recommended practices for implementing the ability to exchange information about model styling – colors and visibility – and model organization – layers and groups – via the STEP standard.

The support of Colors and Layers is standard functionality in most STEP processors for many years. These capabilities support a better presentation of the model on the screen, and an organization of the elements in the model as per the user companies' guidelines. Groups represent additional organizational structures within the model supported by some CAD systems.

This document also describes the recommended practices for implementing the ability to assign context dependent styles to individual instances of a component in an assembly via the STEP standard.

The approaches described hereafter have been combined from previously separate, but related, documents and updated to the latest agreements and changes in the data structure.

## 2 Scope

**The following are within the scope of this document:**

- The specification of colors for solids and topologically bounded surfaces as well as their constituent shape elements, and also geometrically bounded wireframe and surface data
- The definition of transparency and reflection characteristics for surfaces
- The definition of point styles and colors
- The assignment of styles (colors, visibility) to instances of a component in an assembly
- The definition of layers and groups

**The following are out of scope for this document:**

- The definition of “Saved Views” (as defined in digital product definition standards) for model viewing organization. These are described in the “Recommended Practices for the Representation and Presentation of Product and Manufacturing Information (PMI)”.
- The definition of surface texture.

## 3 Document Identification

For validation purposes, STEP processors shall state which Recommended Practice document and version have been used in the creation of the STEP file. This will not only indicate what information a consumer can expect to find in the file, but even more important where to find it in the file.

This shall be done by adding a pre-defined ID string to the `description` attribute of the `file_description` entity in the STEP file header, which is a list of strings. The ID string consists of four values delimited by a triple dash ('---'). The values are:

Document Type---Document Name---Document Version---Publication Date

The string corresponding to this version of this document is:

**CAX-IF Rec.Pracs.---Model Styling and Organization---1.4---  
2014-01-23**

It will appear in a STEP file as follows:

```
FILE_DESCRIPTION(('...', 'CAX-IF Rec.Pracs.---Model Styling and  
Organization---1.4---2014-01-23', ), '2;1');
```

## 4 Model Styling

The following sections cover the aspects of displaying the model described in the STEP file in the intended way. This is typically done by assigning colors at the top level, which are then inherited down the model structure to the individual geometric elements. For individual elements, this styling can be overridden in general, or in a specific context. The applicable styles also include invisibility.

### 4.1 Global Styling Container

It is a general convention in STEP – to be precise in Part46 – that only styled items shall be displayed when viewing the contents of a STEP file. That means that all geometric elements that do not have any style assigned at all shall be invisible.

If a style is assigned, there are two basic options: either, an explicit style is assigned – for instance a specific color – defining the way the model shall be shown, or a “null” style is used, meaning that it is up to the receiving system to determine the way the data is displayed. As this concept is quite important, it is summarized in the following table:

Assigned Style	Model or model element is displayed....
none	not at all
“null” style	according to target system preferences (i.e. default colors)
explicit style (color,...)	as defined in the STEP file

Table 1: Styling choices

In every STEP file, there shall be at least one global styling container, meaning an entity that displays all information about the initial display of the model. This container can be one of two entity types:

- `draughting_model` (“DM”)
- `mechanical_design_geometric_presentation_representation` (“MDGPR”)

As there may be more than one DM or MDGPR in a STEP file, it is important to clearly identify the one acting as the global styling container. This is achieved in the following way:

- The `name` attribute is an empty string (“”)
- If there are other instances of DM or MDGPR in the file, the global one is always referenced by the `rep_2` attribute of `mechanical_design_and_draughting_relationship` (or its supertype, `representation_relationship`).
- Any occurrences of `draughting_model_item_association` will refer to the global DM.

**Note** that any additional items in the set of items of the DM or MDGPR besides the part geometry (e.g. annotations, camera models...) as well as any advanced implementation approaches including `presentation_set` and `presentation_area` are out of scope for this document. Please refer to the “Recommended Practices for the Representation and Presentation of Product and Manufacturing Information (PMI)”, section 10.4 (“Saved Views”) for further details.

Figure 1 below illustrates the minimum set of display information required in a STEP file. It defines that the entire part shape shall be displayed, by linking the top-level `shape_representation` (typically `advanced_brep_shape_representation` (“ABSR”) for solid models) to the global styling container. Definition of the `null_style` means that the target system’s preferred or default settings will be applied to display the data.

The structure in Figure 1 shall be created for all top-level representations containing geometry. This also applies to supplemental geometry (`constructive_geometry_representation`, cp. corresponding Recommended Practices), as well as surface or wireframe models. For an assembly, it is sufficient to include the top node `shape_representation`. By convention this will then apply to all child nodes as well.

**Important Note** The styling container and the shape representations mapped into it need to share the same `geometric_representation_context`. The `mapped_item.mapping_target` and `representation_map.mapping_origin` therefore shall define a unit transformation, i.e. with (0/0/0) as origin and the unit vectors as directions.

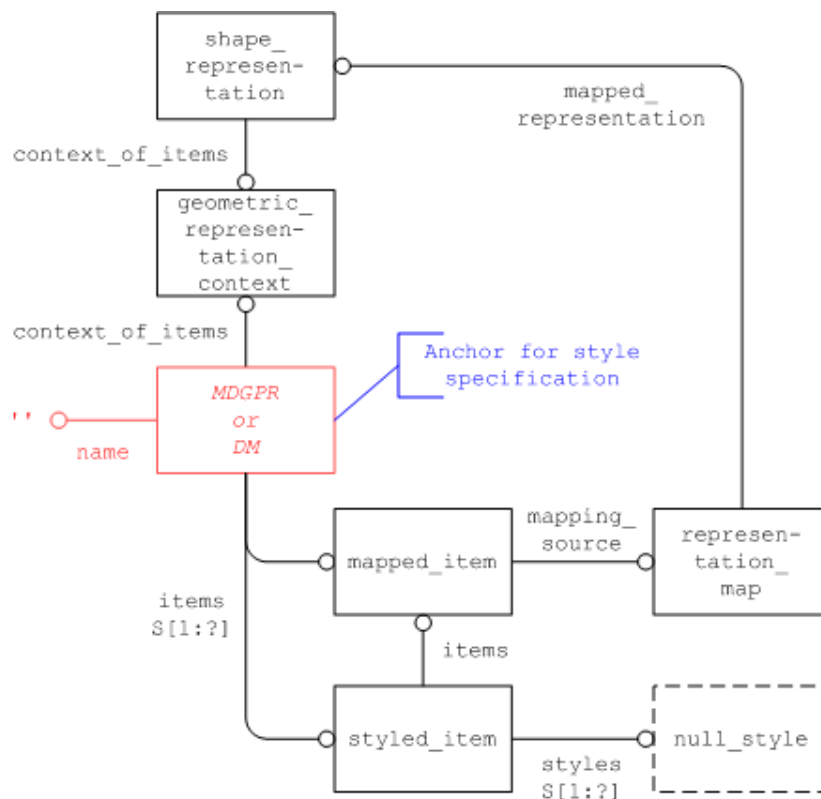


Figure 1: Global Styling Container Definition

## 4.2 Coloring of Solids, Surfaces and Curves

### 4.2.1 Priority and inheritance of model colors

The coloring information is always inherited from the solid or surface to its constituent faces and edges. The priority list for coloring elements in topological models is as follows:

1. solids (`manifold_solid_brep`, `brep_with_voids`) OR surfaces (`shell_based_surface_model`)
2. surfaces only (`open_shell`, `closed_shell`)
3. faces / edges
4. geometric surfaces / curves

Solids and surfaces may be colored by using `fill_area_style_colour`, where faces lying on a solid should be styled by overriding the solid style, as are the edges. The edges are treated as being independent of the face due to them potentially being used by two faces. This could lead to a conflict when the two faces were colored differently. See sections 4.2.4 and 4.5 for handling of overriding styles.

In order to maintain similarity of style, it was decided at the 7<sup>th</sup> CAX Implementor Forum meeting to extend this approach to include geometrically bounded surfaces and wireframes. Thus, the priority list for coloring these elements is as follows:

1. Wireframe / Surface collector (`geometric_set`, `geometric_curve_set`)
2. Geometric Representation Item (e.g. `trimmed_curve`, `b_spline_surface`)

Colors should be instantiated from the top down for these hierarchies, e.g. the solid should always be colored, then any differences in face colors applied by overriding the solid color for the different face. Similarly for wireframe, the `geometric_set` / `geometric_curve_set` should always be colored in the majority color for the geometric entities, those deviating from this majority color being overridden.

### 4.2.2 Color Instantiation

Colors can be defined for the surfaces of a model by assigning it to the respective solid, shell or surface, based on the priority list given in section 4.2.1 above.

**Note** that the two sides of a surface can have different colors assigned; the default recommendation is to assign the same color to both sides (`surface_side = .BOTH.`)

Figure 2 below illustrates the structure to assign a specific color to a surface:

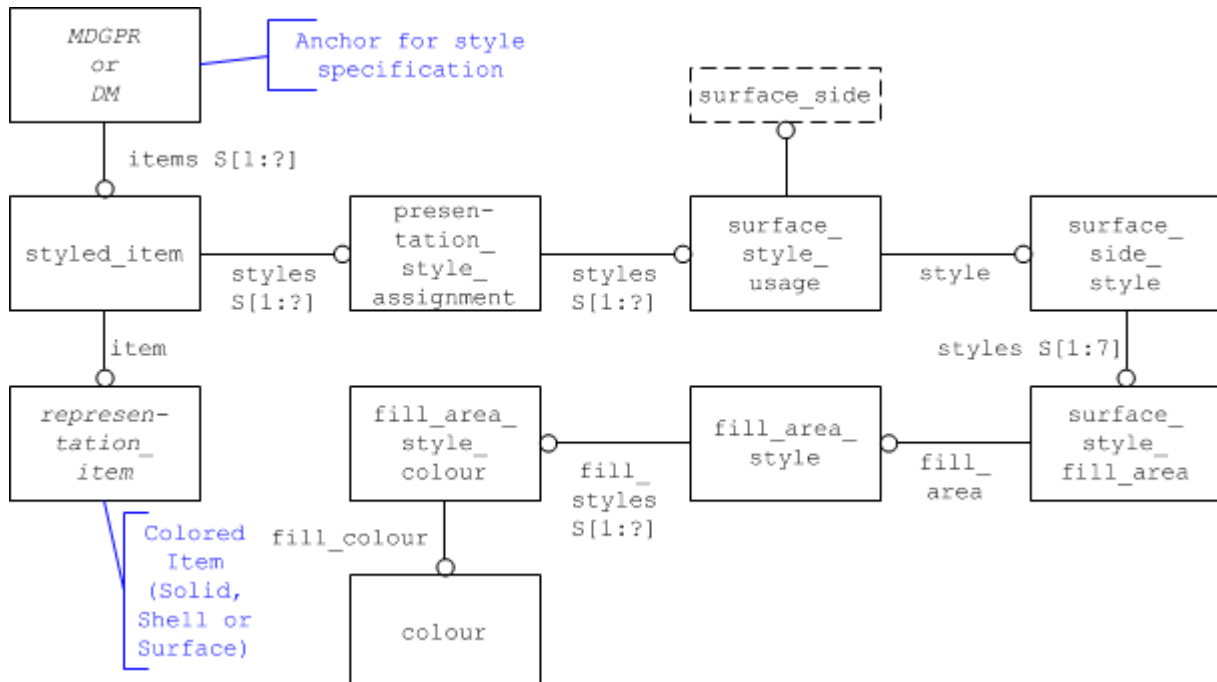


Figure 2: Color Representation for Surfaces / Solids

**Note:** Faces of a solid or shell usually inherit their color from the superordinate model element as stated in 4.2.1. If a particular face of a solid or shell shall have a different color, overriding face color as defined in section 4.4 below has to be applied.

**Part21 Example:**

```
#164=MANIFOLD_SOLID_BREP('',#163);
#226=DRAUGHTING_PRE_DEFINED_COLOUR('cyan');
#227=FILL_AREA_STYLE_COLOUR('',#226);
#228=FILL_AREA_STYLE('',(#227));
#229=SURFACE_STYLE_FILL_AREA(#228);
#230=SURFACE_SIDE_STYLE('',(#229));
#231=SURFACE_STYLE_USAGE(.BOTH.,#230);
#232=PRESENTATION_STYLE_ASSIGNMENT((#231));
#233=STYLED_ITEM('',(#232),#164);
#276=DRAUGHTING_MODEL('#276',(#233,#241,#246,#254,#255,#263,#268,#273),#269);
```

Edges, curves and sets of curves in a solid, surface or wireframe model can be assigned a color by using the `curve_style` entity.

**Note:** Edge curves usually inherit their color from the face they are the edge of (see 4.2.1). If the edge shall have a different color than its face, overriding edge color as defined in section 4.5 below has to be applied.

Figure 3 below illustrates the structure to assign a specific color to a surface:

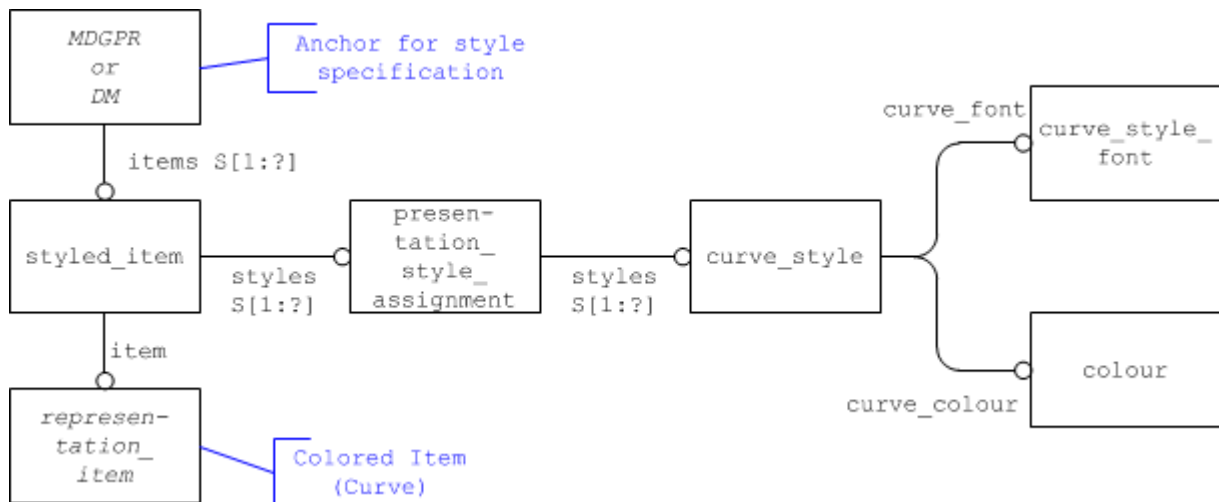


Figure 3: Color Representation for Curves

**Part21 Example:**

```
#87=EDGE_CURVE('',#28,#24,#66,.T.);
#242=DRAUGHTING_PRE_DEFINED_COLOUR('yellow');
#243=DRAUGHTING_PRE_DEFINED_CURVE_FONT('continuous');
#244=CURVE_STYLE('',#243,POSITIVE_LENGTH_MEASURE(1.0),#242);
#245=PRESENTATION_STYLE_ASSIGNMENT((#244));
#246=STYLED_ITEM('',(#245),#87);
#276=DRAUGHTING_MODEL('#276',(#233,#241,#246,#254,#255,#263,#268),#269);
```



### 4.2.3 Pre-Defined Colors

Table 2 below lists the pre-defined colors along with the RGB values that shall be assumed for them:

Color	RGB
'black'	0.0, 0.0, 0.0
'white'	1.0, 1.0, 1.0
'red'	1.0, 0.0, 0.0
'green'	0.0, 1.0, 0.0
'blue'	0.0, 0.0, 1.0
'yellow'	1.0, 1.0, 0.0
'cyan'	0.0, 1.0, 1.0
'magenta'	1.0, 0.0, 1.0

Table 2: RGB Values for Pre-Defined Colors

### 4.2.4 Transparency and Reflectance for Surfaces

In addition to a plain color, the appearance of a surface on screen can be enhanced by adding transparency and reflection characteristics as rendering options. This can be done instead of or in addition to the color instantiation as shown in section 4.2.2.

In general, whenever transparency or reflectance is defined, it is recommended to replace the `surface_style_fill_area` in Figure 2 with an instance of `surface_style_rendering_with_properties` for the definition of a plain color. This allows the realistic visualization of surfaces with properties which determine transparency and reflection characteristics.

**Note:** Systems not supporting transparency or reflectance shall treat the `colour` used by `surface_style_rendering_with_properties` the same way as the `colour` in Figure 2.

**Note:** if a pattern (e.g. hatch) shall be applied as fill style, the two surface sides styled can be used simultaneously. In this case, the same `colour` shall be used by both styles, and the transparency shall be defined on the same surface side(s) the fill area style is defined on. Though it is legal to define more than one style, older systems might support only one style.

In addition to the `surface_colour`, the entity type `surface_style_rendering_with_properties` has the following attributes:

- `rendering_method`: specifies the method which shall be used for the shading of surfaces. This is an enumeration type with the following defined values:
  - `constant_shading`: a reflectance calculation is performed for each facet of the approximated surface to produce one reflected color per facet. The point on the facet used in the calculation is implementation-dependent. The color used in the reflectance calculation is the `surface_colour` specified in the relevant `surface_style_rendering` entity.
  - `colour_shading`: a reflectance calculation is performed at each vertex of each facet of the approximated product shape, using the `surface_colour` and the surface normals in the vertices. The resulting reflected colors are interpolated linearly across each facet.

- dot\_shading: any dot products needed by the reflectance equation are calculated from surface normals at a set of positions on the surface. These dot products are interpolated linearly across the surface. The reflectance calculation is performed at each interpolated position of the surface to produce a reflected color based on the interpolated dot products and the surface\_colour of the relevant surface\_style\_rendering entity.
- normal\_shading: the surface normals are interpolated linearly across the surface. The reflectance calculation is performed at each interpolated position of the surface to produce a reflected color based on the interpolated surface normal and the surface\_colour of the relevant surface\_style\_rendering entity.
- properties: This is a set of one or both rendering properties (transparency and reflectance), i.e. it is allowed to define only transparency, only the reflection characteristics, or both. For surface\_style\_reflectance\_ambient, subtypes are defined which also allow for defining the diffuse and specular parts of the reflectance behavior of a surface.

Figure 4 illustrates the entity structure to define a transparent color for a surface:

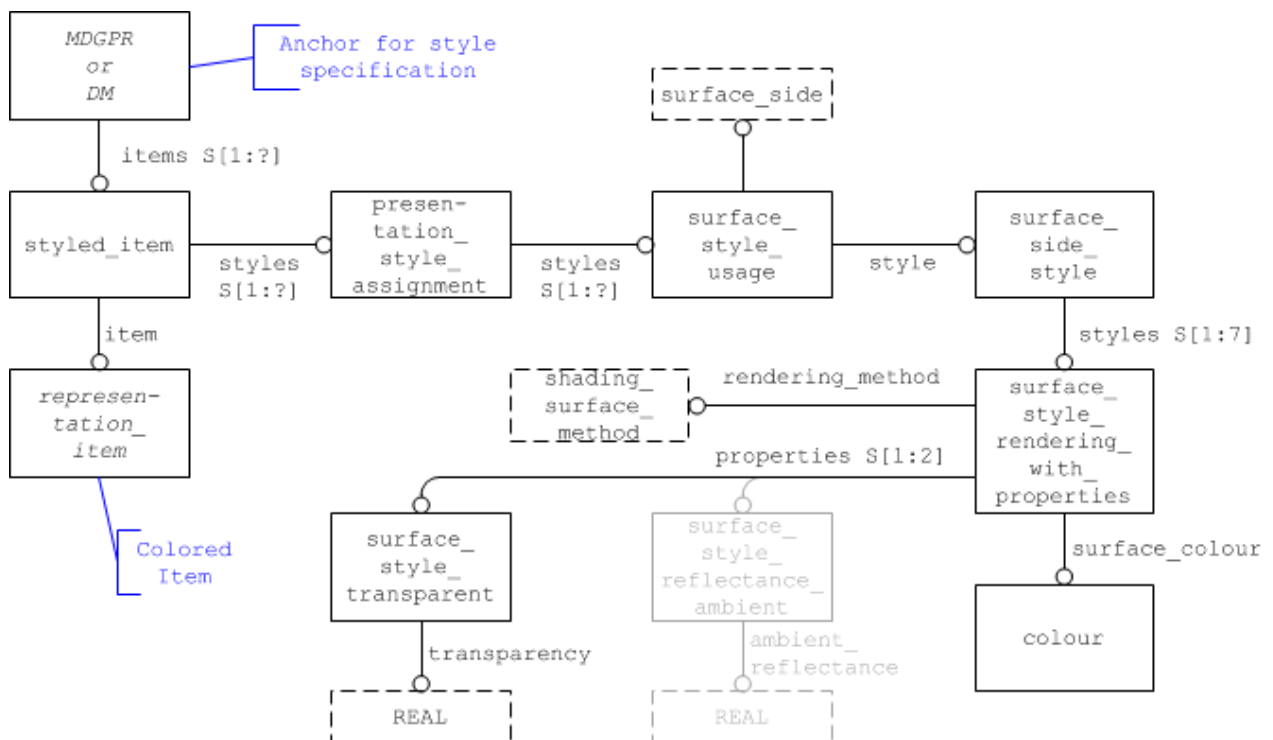


Figure 4: Definition of Transparent Color for a Surface

#### 4.2.5 Invisibility

Invisibility is a capability that will allow hiding of model elements. It is basically handled in the same way as any simple style (e.g. colors). Under the boundary conditions given in section 4.1 above, the usage convention is quite simple: Unless invisibility is present, all styled elements are visible.

The structure for invisibility is very simple: an instance of invisibility will be linked to the styled\_item shown on the left hand side of Figures 2-4:

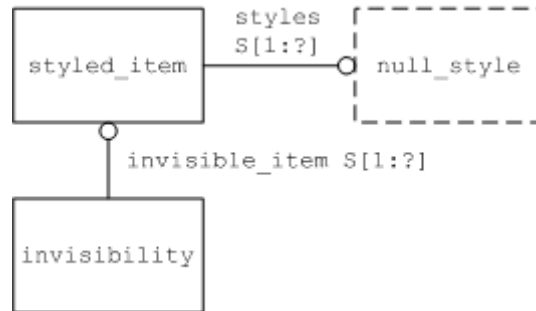


Figure 5: Structure of the Invisibility Assignment

In order to make sure the appearance of the component is not affected in systems not supporting invisibility, the `styled_item` shall reference the style originally assigned to the component, i.e. a `null_style` or a specific style as shown in Figures 2-4.

### 4.3 Point Style & Color

In several scenarios it is desired to present particular points in the model on the screen, e.g. to illustrate weld spots or inspection points. A point by itself doesn't have any geometric extent, but in CAD systems such points are typically presented using a pre-defined marker, such as a cross or a circle. This marker can also have a color.

Figure 6 below illustrates the structure to define point style and color:

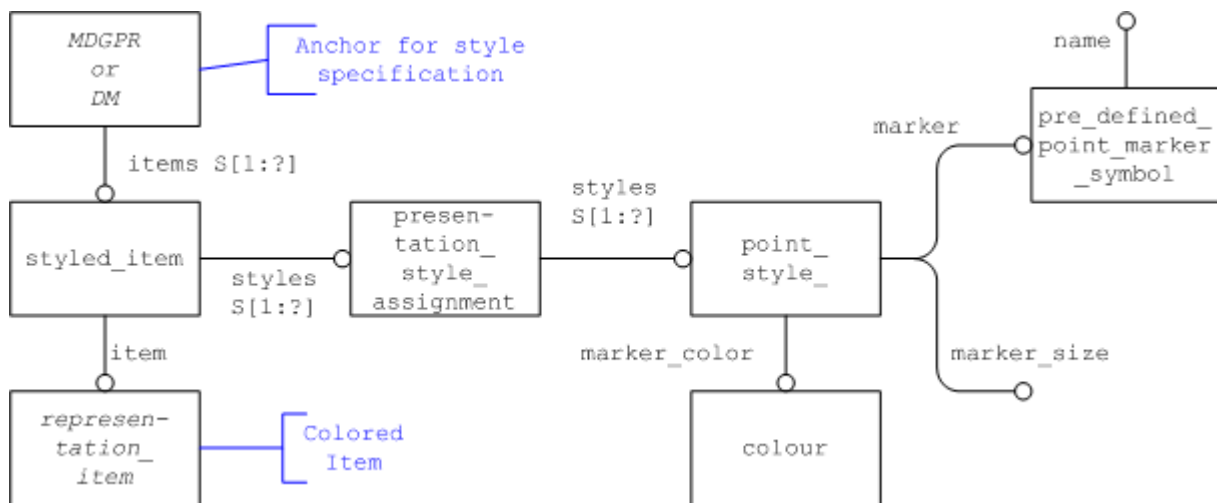


Figure 6: Definition of Point Style and Color

The `representation_item` in the lower left hand corner of Figure 6 is typically a `cartesian_point` if a particular data point shall be presented. However, point style and color can also be assigned to curves and surfaces, as explained by the following quote from the definition of `presentation_style_assignment` in Part 46:

*If a line is given a style which is a curve style, it shall appear. If a line is given both curve and point style, but the curve and its related cartesian points shall appear.*

The marker size is typically given as a `positive_length_measure`.

For the definition of the marker itself, the entity type `pre_defined_point_marker_symbol` shall be used (see Figure 6). It allows defining the following marker shapes by using the corresponding string as value for the name attribute:

Marker	Name value
*	'asterisk'
○	'circle'
●	'dot'
+	'plus'
□	'square'
△	'triangle'
X	'x'

*Table 3: Pre-defined Point Marker Symbols*

**Part21 Example:**

```
#44=CARTESIAN_POINT('Reference Point', (17.789, -11.092, 26.287));
#322=PRE_DEFINED_MARKER('circle');
#323=DRAUGHTING_PRE_DEFINED_COLOUR('blue');
#324=POINT_STYLE(' ', #322, POSITIVE_LENGTH_MEASURE(2.), #323);
#325=PRESENTATION_STYLE_ASSIGNMENT((#324));
#326=STYLED_ITEM(' ', (#325), #44);
#327=DRAUGHTING_MODEL('#327', (#212, #243, #278, #326, #411 #504), #69);
```

**4.4 Overriding Surface Colors**

For coloring of a surface lying on a solid, the color of the solid is overridden. This happens by using an instance of `over_riding_styled_item`. Only portions of shape redefined by `over_riding_styled_item` will be affected. Portions not redefined by the overriding style shall be handled as already defined

**Part21 Example:**

```
#150=ADVANCED_FACE(' ', (#144), #149, .T.);
#247=DRAUGHTING_PRE_DEFINED_COLOUR('magenta');
#248=FILL_AREA_STYLE_COLOUR(' ', #247);
#249=FILL_AREA_STYLE(' ', (#248));
#250=SURFACE_STYLE_FILL_AREA(#249);
#251=SURFACE_SIDE_STYLE(' ', (#250));
#252=SURFACE_STYLE_USAGE(.BOTH., #251);
#253=PRESENTATION_STYLE_ASSIGNMENT((#252));
#254=OVER RIDING_STYLED_ITEM(' ', (#253), #150, #233);
#276=DRAUGHTING_MODEL('#276', (#233, #241, #246, #254, #255, #263, #268, #273), #269);
```

Figure 7 illustrates the entity structure to define and overriding surface color.

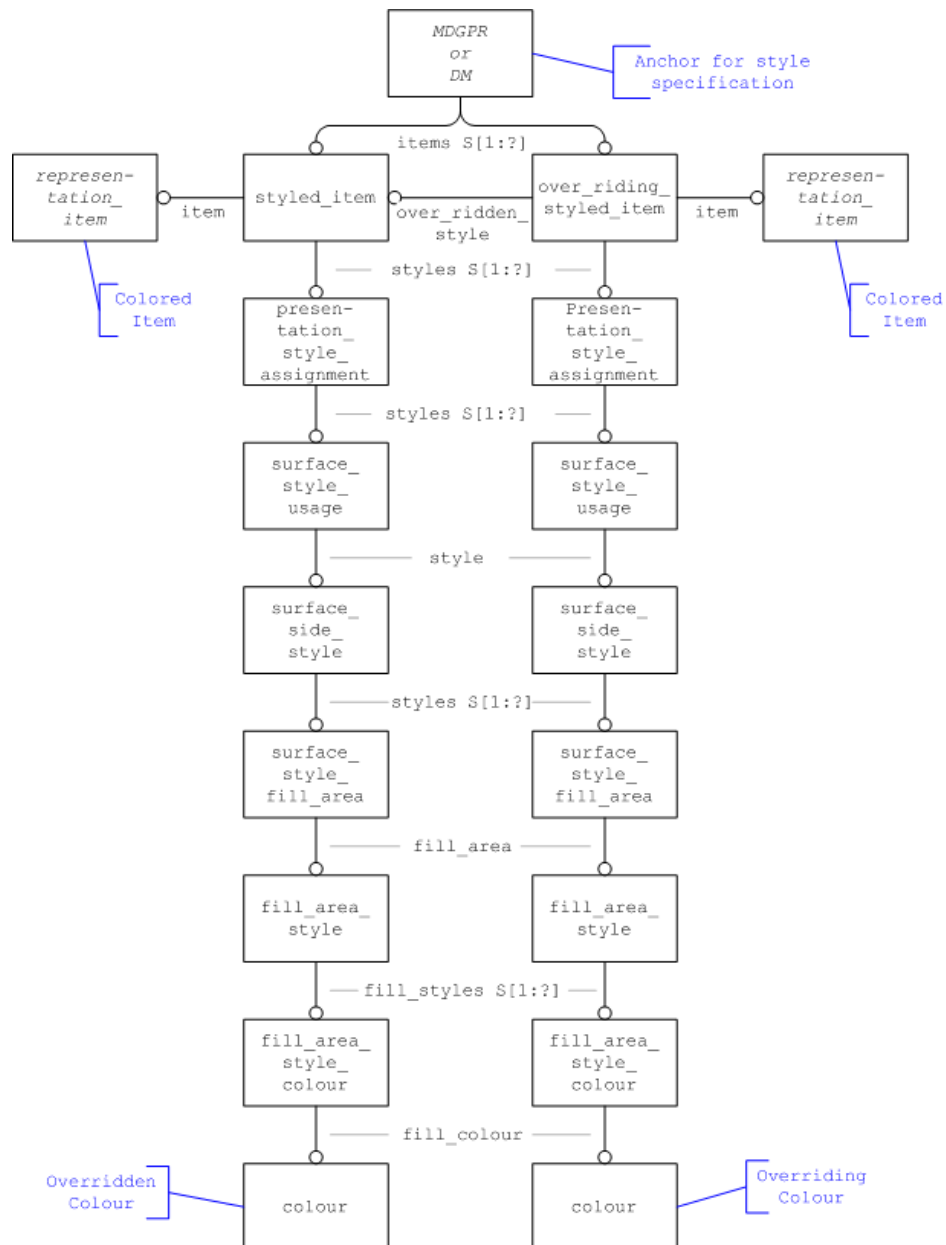


Figure 7: Representation of Overriding Surface Color

#### 4.5 Overriding Edge Colors

For coloring of an edge, the color of the solid or surface is overridden. This happens by using an instance of `over_riding_styled_item`.

**Note** that edge colors are applied by a `curve_style` rather than a `surface_style`. This leads to a situation where the `surface_style` of the solid or surface containing the edge could be overridden by a `curve_style` for the edge in question.

Only portions of shape redefined by `over_riding_styled_item` will be affected. Portions not redefined by the overriding style shall be handled as already defined.

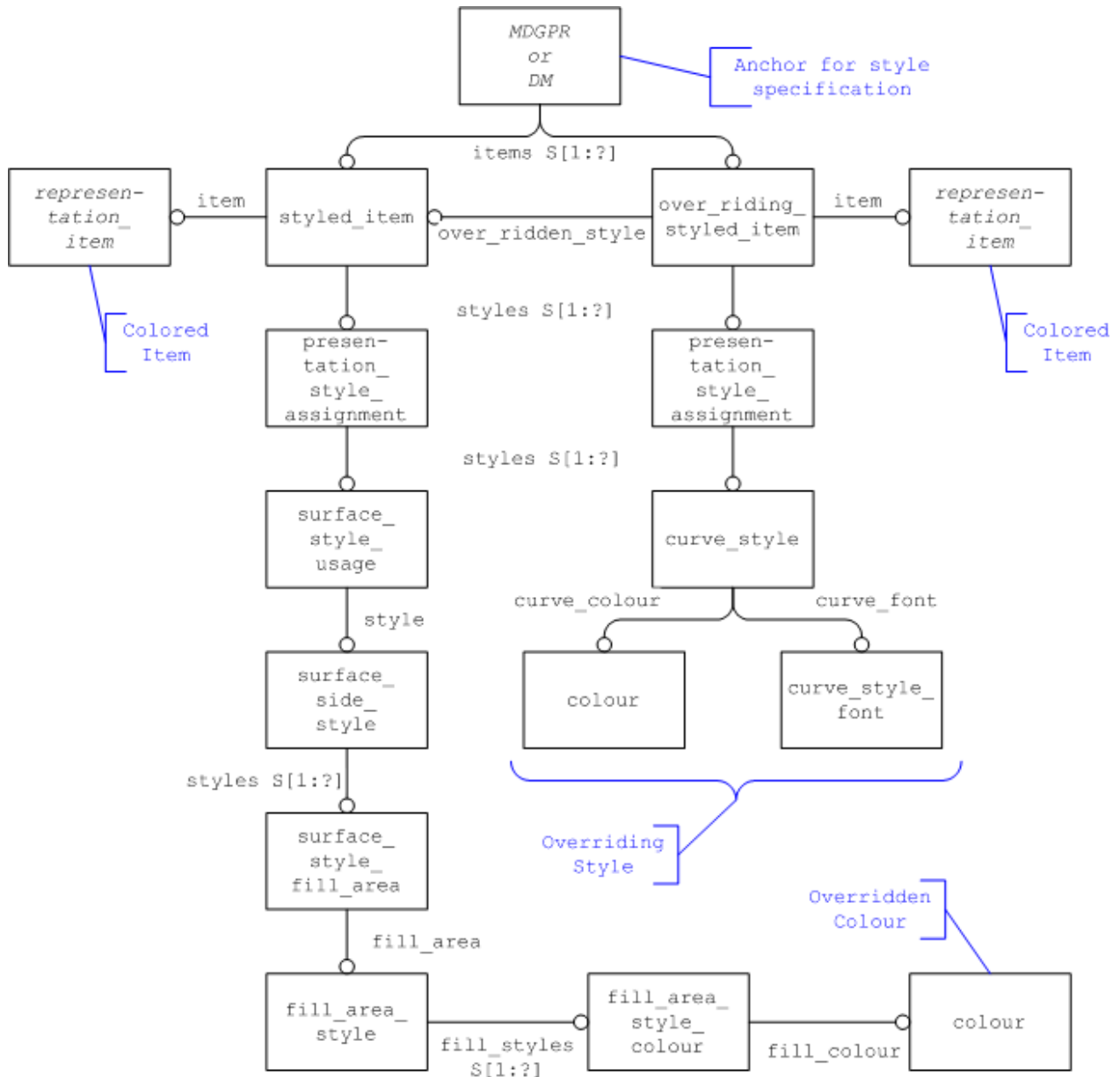


Figure 8: Representation of Overriding Edge Color

**Part21 Example:**

```
#87=EDGE_CURVE('',#28,#24,#66,.T.);
#242=DRAUGHTING_PRE_DEFINED_COLOUR('yellow');
#243=DRAUGHTING_PRE_DEFINED_CURVE_FONT('continuous');
#244=CURVE_STYLE('',#243,POSITIVE_LENGTH_MEASURE(1.0),#242);
#245=PRESENTATION_STYLE_ASSIGNMENT((#244));
#246=OVER RIDING_STYLED_ITEM('',(#245),#87,#233);
#276=DRAUGHTING_MODEL('#276',(#233,#241,#246,#254,#255,#263,#268),#269);
```

## 5 Assembly Component Instance Styling

The scope is the assignment of new (overriding) styles to individual instances of an assembly component, in order to emphasize certain parts in a given context. The style assigned is either a new color or an “invisibility” tag, which will declare the respective component as hidden.

### 5.1 Linking the Style to the Component Instance

The main item of interest in the context of assembly component instance styling is the identification of the correct instance.

**Note:** Until version 1.2 of this document, this was done using NAUO and SHUO, i.e. on the product assembly, to which then an empty representation was attached that served as anchor for the component instance style. In version 1.3 of this document, this has been replaced with a more elegant approach that works on the geometric assembly.

The core entity here is `context_dependent_over_riding_styled_item` (CDORSI), which is contained in AP203e2, AP214e3, and AP242. It is a subtype of `over_riding_styled_item` as introduced in sections 4.4 and 4.5 above, and has an additional attribute `style_context`, which is a list of, in this case, `representation_relationships`. This list is filled top-down, and thus unambiguously identifies the instance of the component the over-riding style shall be applied to. Figure 9 below gives an illustration based on the well-known AS1 example:

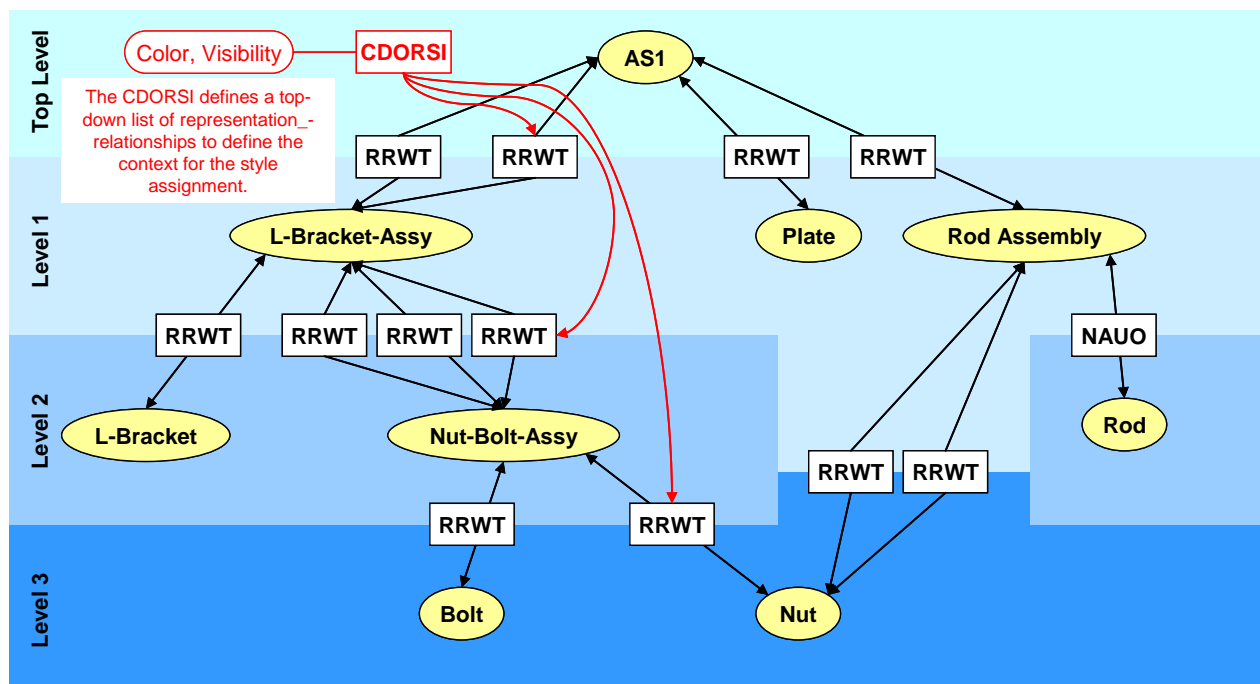


Figure 9: Identification of the Instance to be styled

The CDORSI refers to three entities to assign the style in the intended context:

- `item`: the item to be styled, e.g. the `shape_representation` of the component.
- `over_ridden_style`: The original style that was assigned to the component itself. Note that in the case of an assembly, this style may be assigned at a higher level in the assembly structure, from where it by definition applies to all sub-assemblies and components.
- `style_context`: the top-down list of `representation_relationships` that unambiguously define the path from the root node to the target leaf node instance.

The diagram in Figure 10 below illustrates the implementation structure for the case where one of the two Nuts of the Rod Assembly in AS1 shall be styled in a way different from the default style. This way, all other instances of Nut will be displayed in the target system's default color, while the specified instance will be shown in e.g. green.

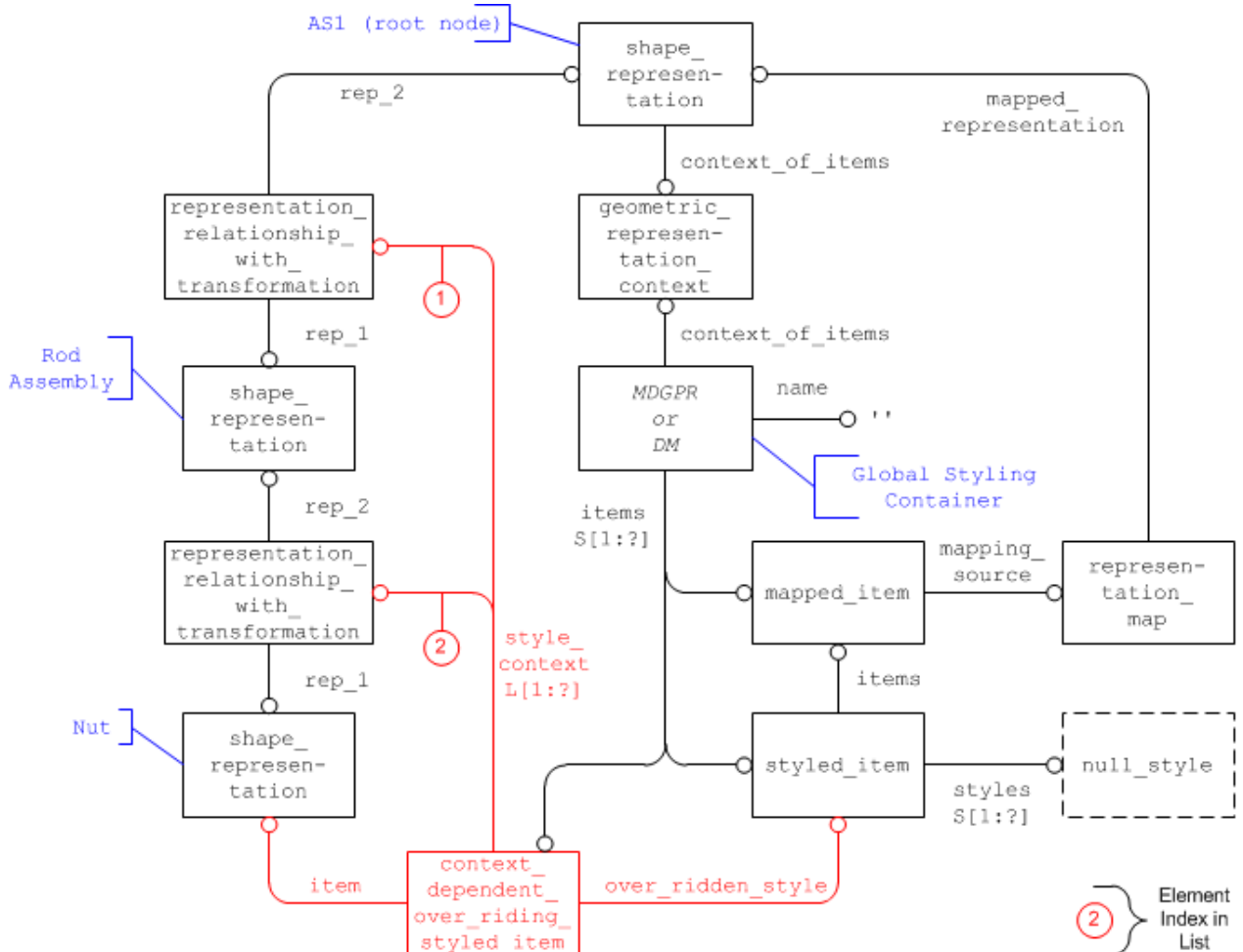


Figure 10: Styling an instance of a component in an assembly

The capability to style certain instances of components in an assembly in a different way can be extended even further by overriding the CDORSI itself with another instance CDORSI. Building on the example given in Figure 10 above, it can now not only be defined that while all instances of Nut are being displayed in the target system's default style one particular instance of Nut is shown in green; it can now be defined in addition that one face of that particular instance shall be red. This extension is illustrated in Figure 11 below:





## 6 Layers

A layer is a general structure for the collection of geometric and annotation elements. Layers shall not be nested, i.e.; a layer cannot be put on another layer.

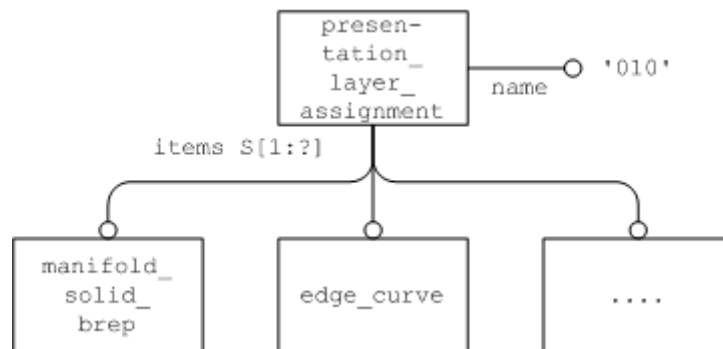


Figure 12: Layer Representation

The `presentation_layer_assignment` entity collects all items that are on the same layer in its assigned `items` attribute. These items are `representation_items`.

**Note** that this ignores the informal proposition on `layered_item` provided in Part46. This approach was chosen by the Implementor Forum in order to reduce exchange file size by removing the need for `layered_items` to be `styled_items`, although a STEP file which applies layers through `styled_items` is not deemed to be invalid.

In addition, a whole layer can be set to invisible, using an instance of `invisibility` referencing the `presentation_layer_assignment`.

**Note** that even though all unstyled items are considered to be invisible, in the case of intended invisibility the invisible objects shall be declared explicitly as invisible. This may happen directly for each object or indirectly via declaring the layer that contains the objects as invisible.

### Part21 Example:

```
#225=PRESENTATION_LAYER_ASSIGNMENT('010','layer 010',(#206));  
#206=SHELL_BASED_SURFACE_MODEL('#206',(#205));
```

## 7 Groups

A group is an organizational structure that allows the grouping of specific elements in the model together. Relationships can be defined between groups to create a group hierarchy.

### 7.1 Assigning Elements to a Group

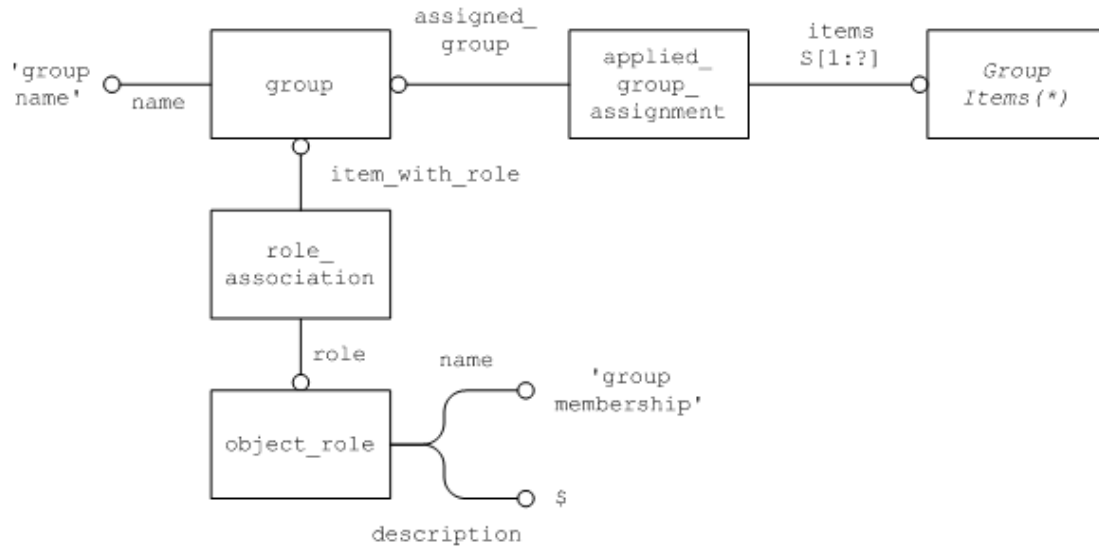


Figure 13: Group Assignment Representation

(\*) **Note:** Even though `applied_group_assignment` is contained in both AP203e2 and AP214, the select types for `group_item` (AP214) and `groupable_item` (AP203e2) are different. AP203e2 allows more entity types to be grouped together. In AP214, a where rule further limits the groupable items to `geometric_representation_items` and `shape_aspects`.

As long as no further business requirements are known, the items in a group shall be limited to the AP214 definition.

### 7.2 Defining Group Relationships

Groups may be used to define other groups, and thus to create a group hierarchy.

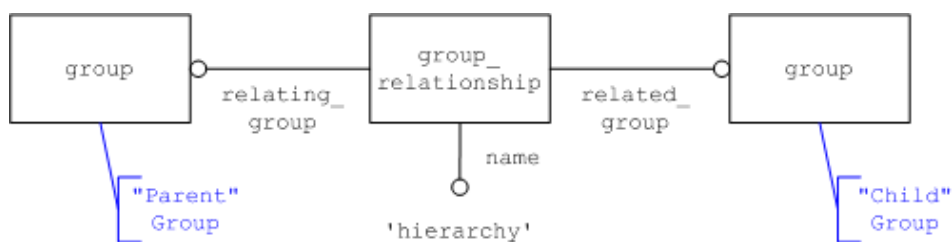


Figure 14: Group Relationship Representation

## Annex A Part 21 File Examples

STEP files relating to the capabilities described in this document are available in the public STEP File Library on the CAX-IF homepage; see either

- <http://www.cax-if.de/library/> or
- <http://www.cax-if.org/library/>

The files are based on current schemas for both AP203 Edition 2 and AP214, and have been checked for syntax and compliance with the Recommended Practices.

## Annex B Availability of implementation schemas

### B.1 AP214

The AP214 schemas support the implementation of the capabilities as described. The schemas can be retrieved from:

- IS Version (2001) – [http://www.cax-if.de/documents/ap214\\_is\\_schema.zip](http://www.cax-if.de/documents/ap214_is_schema.zip)
- 3<sup>rd</sup> Edition (2010) – [http://www.cax-if.de/documents/AP214E3\\_2010.zip](http://www.cax-if.de/documents/AP214E3_2010.zip)

### B.2 AP203 2<sup>nd</sup> Edition

The long form EXPRESS schema for the second edition of AP203 (2011) can be retrieved from:

- [http://www.cax-if.de/documents/part403ts\\_wg3n2635mim\\_lf.exp](http://www.cax-if.de/documents/part403ts_wg3n2635mim_lf.exp)

**Note** that the first edition of AP203 is no longer supported in the Recommended Practices.

### B.3 AP242

The capabilities described in this document are also supported by AP242, the upcoming joint successor of AP203 and AP214, with no changes to the instantiation.

The latest development longform EXPRESS schema for AP242 can be found in the CAX-IF member area. It will be published on the public web site once approved by ISO.